



2025/2026
**NATURE
IN ITS FINEST
FORM.**

2025/2026

NATURE IN ITS FINEST FORM.



NATURESSE STANDS FOR

- ✓ *fast-growing renewable raw materials*
- ✓ *biodegradable*
- ✓ *climate-friendly*

Visit us online:

naturesse.com

ON THE SAME PAGE AS NATURE. INDEX OF CONTENTS.

These 120 pages you're holding in your hand are filled with well over 700 perfect solutions from nature. The whole naturessa range is made entirely of renewable raw materials. Some of these are unused residual materials from agriculture that would otherwise be discarded or go to waste, while others are based on plants grown in the agricultural and forestry sectors, such as fast-growing bamboo. The raw materials used are 100 percent natural and biodegradable in accordance with EN 13432. All products developed from them are plastic-free, conserve finite fossil resources, feature impressive design quality and

offer excellent functionality. Moreover, we offset our emissions by making a substantial annual contribution to the global net zero target. Find out more on page 12.

Our main catalogue gives you an overview of our standard products made from seven raw material groups – all of which are in stock and available immediately. Virtually every requirement is catered to with the natural plates, bowls, dishes, lids, cups, glasses, drinking straws and cutlery. And much more is possible. Ask us if you want nature in a different shape!



PALM LEAF



SUGAR CANE



PLA



Also discover our
**SUPLESSE
 RANGE.**
 Further information
 on page 119.

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CPLA

CELLULOSE / WOOD

BAMBOO

MATER-BI



THE NATURESSE PROMISE

«**Nature in its finest form**» – a promise that could not be more clear. It emphasises aesthetics as well as respect for nature, and it makes it clear that nature provides us with the perfect solutions for our every need.

naturesse is the future. And has been since 2003. We've had the answers to the plastic ban on individual product groups, which came into force in the EU in 2021, for nearly 20 years now. With a complete, comprehensive range of well over 700 permanently

available products made from renewable raw materials, plus a wealth of bespoke customer solutions, naturesse is ready for a sustainable world. A world in which alternatives to petroleum and conventional plastics, as well as use of natural concepts, are gaining in importance. Ultimately, the aim is to conserve the earth's finite resources and reduce the amount of plastic waste – which of course works best with 100 percent biodegradable materials from rapidly renewable resources.

We present to you with nature in its finest form: disposable products and food packaging that are sustainable and aesthetic, are produced fairly, and satisfy all safety requirements. The honestly earned certificates and labels gained by our audited naturesse products confirm your choice as the right one in social, ecological and food safety terms. It is our pleasure to guide you with personal advice, to offer you flexible and reliable support and to let you benefit from our complete network and knowledge.

All products are
**BIO-
DEGRADABLE**



OVERVIEWS FOR QUICK RESULTS

THE RIGHT RAW MATERIAL FOR YOUR APPLICATIONS

	 MIN	 MAX			Greasy application	Liquid application
PALM LEAF	-25	+220	✓	✓	✓	✓
SUGAR CANE	-25	+200	✓ WITH PAN LINER	✓	✓	✓
SUGAR CANE BIO-LAMINATED	-25	+200	✓	✓	✓	✓
PLA	-18	+40	✗	✗	✓	✓
CPLA	-18	+85	✗	✗	✓	✓
CELLULOSE	-25	+85	✗	✓	✓	✓
WOOD	-18	+70	✗	✗	✓	✓
BAMBOO	-25	+85	✗	✓	✓	✓
MATER-BI	-18	+40	✗	✗	✗	✗

OUR ICONS EXPLAINED

If trays are sealable or items imprintable, this is indicated by the relevant symbol.



Sealable



Customized print



THE RIGHT LID FOR EVERY APPLICATION

As a result of a development process over many years, all our lids for food trays are extremely functional, close perfectly, can be stacked and fit our wide assortment of square and round trays. For the **ready-meal delivery service**, the lids were fitted

with reinforced closing mechanisms so that meals containing liquids such as soups or sauces can be transported without any worries. Please note the types 1–4, which are also labelled as such in the catalogue.



COLD APPLICATIONS MADE OF PLA

Application: -18 to +40 degrees

Colour: transparent

TYPE 1	PLA lid, transport-friendly with notch	
TYPE 2	PLA lid, transport-friendly with notch and recess for wrapper	



COLD AND HOT APPLICATIONS, MADE OF SUGAR CANE

Application: -25 to +200 degrees

Properties: microwave-safe, insulated

Colour: white or natural



TYPE 3	Sugar cane lid, transport-friendly with patented napac wing locking system	
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COLD AND HOT APPLICATIONS, MADE OF KRAFT

Application: -25 to +85 degrees

Properties: microwave-safe, insulated

Colour: brown



TYPE 4	Kraft lid, transport-friendly with SnapOn lid and steam vent	
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OUR CERTIFICATIONS

Some products and product groups are specially certified; this is indicated by the various symbols. The certificates are explained on page 113.



**Biodegradable
to DIN EN 13432**

EN13432



**Certified
food-safe**



**Fair
working conditions**

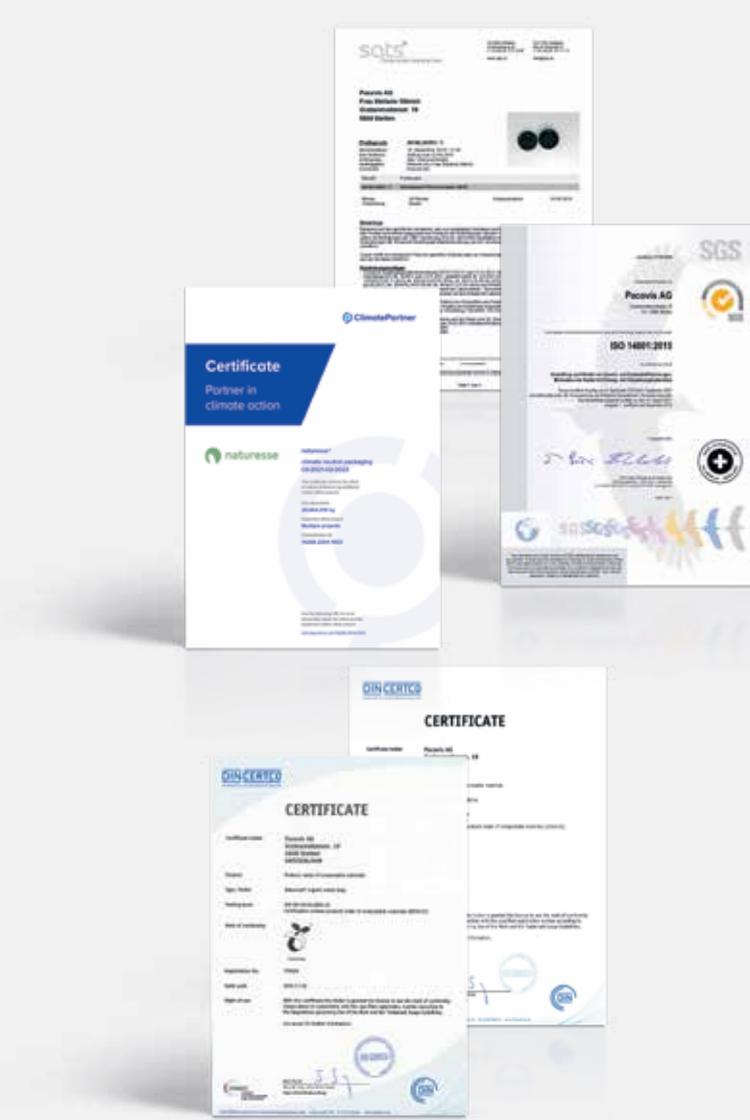


**From sustainable
forestry**



**Dishwasher-safe
to DIN EN 12875**

**pacovis
pro climate**



BOWL DEEP, PALM LEAF

Item no. 10759, page 20

**PLATE SQUARE,
PALM LEAF**

*Item no. 5040,
page 21*

**DIP-DISH,
PALM LEAF**

*Item no. 18852,
page 24*

CHAMPAGNE GLAS SUP, PLA

Item no. 36773, page 57

**DIP-DISH,
KRAFT**

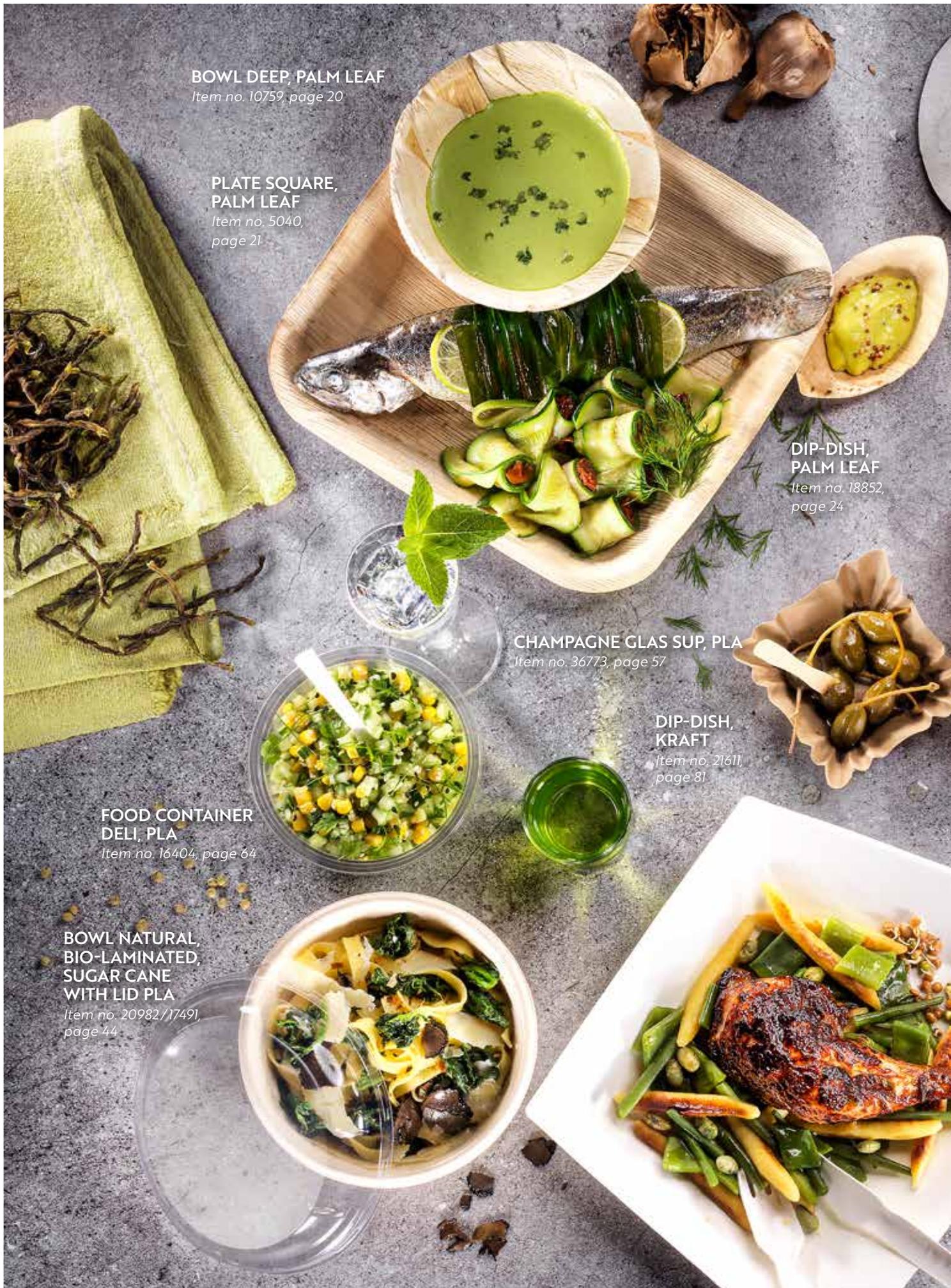
*Item no. 21611,
page 81*

**FOOD CONTAINER
DELI, PLA**

Item no. 16404, page 64

**BOWL NATURAL,
BIO-LAMINATED,
SUGAR CANE
WITH LID PLA**

*Item no. 20982/17491,
page 44*





DOMED LID, CPLA
Item no. 19073, page 70

**BOWL AND DIP
RECTANGULAR, KRAFT**
Item no. 22142/22869, page 91

CUTLERY PAPER
*Item no. 22037/22038,
page 76*



pacovis pro climate

«CLIMATE-NEUTRAL» AND CLIMATE NEUTRAL

We have been dealing intensively with the topic of sustainability for more than 20 years, constantly looking for realisable improvements and questioning existing regulations. Our own commitment with respect to climate neutrality is also subject to verification: do the certificates awarded to us for our involvement in climate projects really represent genuine compensation for our activities? Or are we simply engaging in a form of «greenwashing»?

We have thought about this, investigated the matter in more detail and come to the conclusion that «climate-neutral» does not necessarily equate to «climate neutral». We therefore took the step of cancelling our «climate-neutral» licence at the end of 2023. Although the so-called climate projects off-

set the carbon footprint of companies, they fail to provide motivation for them to contribute to the global net-zero target as formulated in the resolution of the 2015 climate conference in Paris.

We are convinced that we have found a better way that lives up to the Paris Agreement: emitted CO₂ should not be offset by saving CO₂ in other areas. As a company, we should instead invest directly in climate protection. And it was also with these considerations in mind that we created Pacovis pro climate. Our investments in our own fund, which we top up every year, are an important part of this. This money can be used to support climate projects that meet our criteria and which are reviewed by independent third parties.

THE STRINGENT CRITERIA OF OUR CLIMATE PROJECTS

Additionality

The project would not be possible without the additional financial support.

Factoring in carbon leakage

The project does not generate any emissions outside its direct sphere of influence.

Exclusion of double counting

The climate impact of the project is not offset twice.

Verifiability and permanence of the impact

The project outcome is verifiable and the climate impact is stable for years to come.

Sustainability

The project has no negative impact on social and ecological issues.

Conservative quantification

The project's emission reductions should be calculated conservatively and overestimates avoided.

OUR FIRST CLIMATE PROJECT: DISTRICT HEATING FOR SWISS HOUSEHOLDS

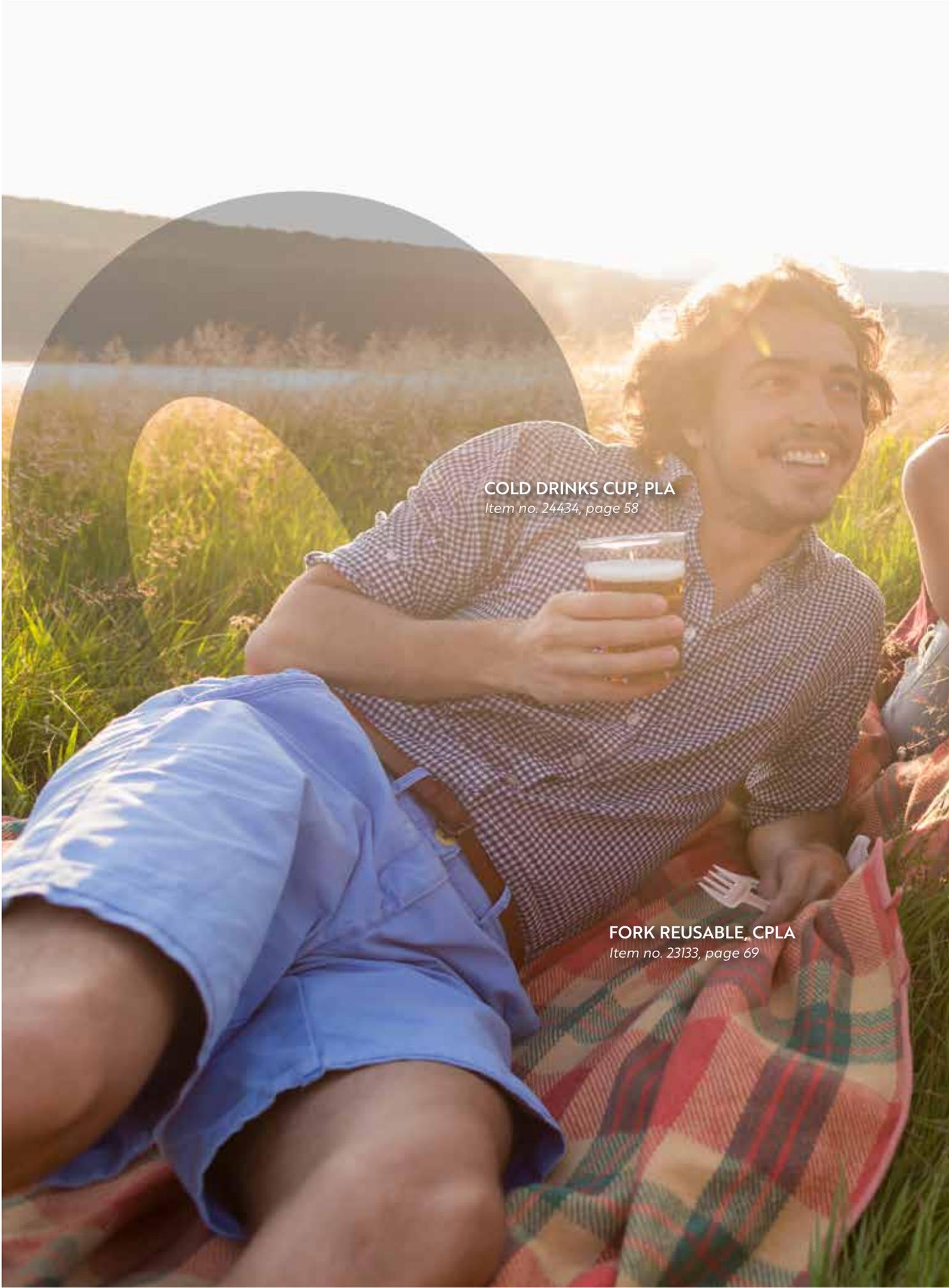
Agro Energie Schwyz AG saves greenhouse gas emissions with centrally generated heat drawn from a wood-fired power plant and biogas plant.

Since 2021, the project has not received any federal subsidies for the emissions saved. Unprofitable connections can no longer be linked to the district heating grid.

Pacovis AG is stepping in here and supporting the existing connections from the offsetting project until the end of their service life (15 years).



Read more about the supported climate projects.



COLD DRINKS CUP, PLA
Item no. 24434, page 58

FORK REUSABLE, CPLA
Item no. 23133, page 69

NAPKIN PRINTED, WHITE

Item no. 7747, page 83

PLATE, SUGAR CANE

Item no. 5015, page 33

A close-up photograph of several green palm fronds. The leaves are covered in numerous clear water droplets of various sizes, which catch the light and create bright highlights. The fronds are arranged in a fan-like pattern, radiating from the bottom left towards the top right. The overall color palette is a range of greens, from deep forest green to bright, almost yellow-green highlights where the light hits the droplets and the leaf surfaces.

P A L M L E A F



TABLEWEAR THAT FALLS FROM THE SKY

When the leaves of the betel nut palm fall to the ground themselves, we know that they are now ready to start their second life, which will see them reborn as disposable tableware. Our bowls, plates, dishes and platters made from palm leaves are garden compostable and 100 percent biodegradable. They are climate-friendly and are produced locally by workers who enjoy guaranteed fair conditions (certified in accordance with SA 8000, the strict standard for social responsibility).

Palm leaf
A GIFT FROM NATURE



01

*Raw material
betel palm*



02

*Dried palm
leaf sheath*



03

Finished product

Sustainability is a tradition in the village of **Bantwala Taluk** in south-west India. Here, the betel nut palm has been grown for years as part of a system of mixed cultivation, which protects the soil and ensures that agriculture will also be able to feed future generations. In addition to the nut, which gives the betel nut palm its name, the tree provides a **waste product that literally falls from the sky and can be further processed**: the leaves of the palm fall to the ground as soon as they are almost dry. Rather than leaving this waste material unused, the leaves are hygienically cleansed with fresh spring water and then transformed into disposable tableware directly on site.

Each plate and bowl created in this way is truly one-of-a-kind, as each palm leaf has a unique, elegant grain. Palm leaf products not only look great, but are also **oven-proof, food-safe and grease- and water-repellent**. And because there is no need for any coating or additives, the palm leaf remains 100 percent biodegradable even after being transformed into disposable tableware. It is not only industrially **compostable in accordance with DIN EN 13432**, but is also certified for both home and garden composting.



One of the reasons that this ideal alternative to disposable plastic tableware causes lower CO₂ emissions is that our partner company produces the tableware directly on site, thus avoiding the need for additional transportation. The local company was founded by a small farmer based in the area and continues to be **supported and guided by Pacovis in a friendly fashion** to this day. It is one of the few companies in the country that is subject to the guidelines of SA 8000 certification. For example, the more than 400 employed villagers and their families benefit from living wages, a guarantee of no child labour and compliance with other stringent health and occupational safety requirements.



THE CYCLE OF NATURE



BOWL ROUND

- Item no. 5035** Ø 18.0×3.5cm 350ml 100 pcs.
Item no. 5036 Ø 20.0×3.5cm 400ml 100 pcs.

Item no. 5035



Item no. 23797
page 69



Item no. 14645

BOWL TRIGON

- Item no. 14645** 18.0×17.0×5.5cm 300ml 100 pcs.
Item no. 12172 21.1×20.2×6.6cm 600ml 100 pcs.

BOWL DEEP

- Item no. 15190** Ø 15.5×5.0cm 400ml with rim 100 pcs.
Item no. 10759 Ø 14.2×6.0cm 500ml with rim 100 pcs.
Item no. 19441 Ø 16.0×5.0cm 650ml without rim 100 pcs.



Item no. 15190



Item no. 19441



Item no. N140

BOWL KHEOPS

- Item no. N140** 16.0×16.0×4.5cm 450ml 100 pcs.

DISH BOAT

- Item no. N731** 22.0×13.5×4.0cm 400ml 100 pcs.



DISH TRAY

Item no. 10066 18.0×8.5×4.5cm 260 ml 300 pcs.



DISH OVAL

Item no. 5284 22.0×12.5×6.0cm 740 ml 100 pcs.

PLATE SQUARE

Item no. 15341	16.0×16.0×1.5cm	without rim	200 pcs.
Item no. 15598	20.0×20.0×1.5cm	without rim	200 pcs.
Item no. 5030	17.0×17.0×2.5cm	with rim	100 pcs.
Item no. 5040	24.0×24.0×3.0cm	with rim	100 pcs.



Item no. 5030

Item no. 15341

Item no. 3392



Item no. 3391

PLATE CUADRA

Item no. 3392	18.0×18.0×2.5cm	square	100 pcs.
Item no. 3391	17.0×12.0×2.5cm	rectangular	200 pcs.
Item no. 3394	25.0×16.0×2.5cm	rectangular	100 pcs.

PLATE TRAY

Item no. N745	19.0×9.0×2.0cm	200 pcs.
Item no. N744	17.0×14.0×2.5cm	200 pcs.



Item no. N744

BOWL TRIGON, PALM LEAF
Item no. 12172, page 20

PLATE SQUARE, PALM LEAF
Item no. 5040, page 21

PLATTER, PALM LEAF
Item no. N135, page 25

EYE LEAF DIP-DISH, PALM LEAF
Item no. 18852, page 24

EYE LEAF 2-PART, PALM LEAF
Item no. 18855, page 24

PLATE RECTANGULAR

Item no. 19471	16.0×13.0×3.0 cm	with rim	100 pcs.
Item no. 19014	24.0×16.0×1.5 cm	without rim	100 pcs.
Item no. 5034	24.0×16.0×2.5 cm	with rim	100 pcs.



Item no. 19014



Item no. 19471



Item no. 5034



PLATE ELEGANCE

Item no. 20814	Ø 23.0×3.8 cm	100 pcs.
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PLATE COCKTAIL

Item no. 29952	21.0×21.0 cm	with glass holder	100 pcs.
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Item no. 11395
page 99



Item no. 36773
page 57



Item no. 5039

PLATE ROUND

Item no. 15340	Ø 17.0×1.5 cm	without rim	200 pcs.
Item no. 5031	Ø 18.0×2.5 cm	with rim	100 pcs.
Item no. 5033	Ø 20.0×2.5 cm	with rim	100 pcs.
Item no. 5037	Ø 22.0×3.0 cm	with rim	100 pcs.
Item no. 5039	Ø 24.0×3.0 cm	with rim	100 pcs.
Item no. 5041	Ø 26.0×3.0 cm	with rim	100 pcs.
Item no. N141	Ø 30.0×3.0 cm	with rim	100 pcs.



Item no. 15340

PLATE HEXAGONAL

Item no. 5038 24.0×2.5cm 100 pcs.



Item no. 18853



EYE LEAF

- Item no. 18852** 11.0×6.0×1.0cm 1-part 400 pcs.
- Item no. 18853** 23.0×12.0×2.3cm 1-part 200 pcs.
- Item no. 18854** 28.0×15.0×3.0cm 1-part 100 pcs.
- Item no. 18855** 28.0×15.0×3.0cm 2-part 100 pcs.



Item no. 18855

DIP-DISH

- Item no. N732** Ø 6.0×2.0cm 20 ml without rim 400 pcs.
- Item no. 15022** Ø 9.5×2.5cm 60 ml without rim 400 pcs.
- Item no. 5029** Ø 12.0×2.5cm 150 ml with rim 200 pcs.
- Item no. 18852** 11.0×6.0×1.0cm 25 ml without rim 400 pcs.
- Item no. 10758** 11.5×6.0×2.0cm 40 ml without rim 600 pcs.
- Item no. 3583** 7.0×7.0×2.5cm 50 ml with rim 600 pcs.
- Item no. 3584** 12.0×7.0×2.5cm 90 ml with rim 400 pcs.

Item no. 10758



Item no. 18852



Item no. 3583



Item no. 3584



Item no. N732



TRIANGLE

Item no. 12173 24.5×15.0×1.8cm 100 pcs.

PLATTER LONG

Item no. N729 41.0×8.5×2.8cm 100 pcs.



PLATTE GN ½

Item no. 19472 32.5×26.5×2.0cm 100 pcs.

PLATTER

Item no. N135 30.0×20.0×2.5cm small 100 pcs.
Item no. N136 34.5×23.5×2.5cm medium 100 pcs.
Item no. N137 41.5×27.5×2.5cm large 100 pcs.



Item no. N135

For the
matching
TRANSPORT
BOX,
see page 86



PLATTER LARGE

Item no. 4747 48.0×24.0×4.0cm 50 pcs.

WHOLE PALM LEAF

Item no. 5045 approx. 50.0×30.0cm 25 pcs.

The palm leaf as a whole can vary in size and shape. The illustration shows an example.



[Read more about the impressive palm-leaf production process.](#)

A close-up photograph of several green sugar cane stalks. The stalks are arranged diagonally, showing their segmented structure and the nodes where they connect. The color is a vibrant green, with some darker green areas near the nodes. The texture of the cane appears slightly rough and fibrous. The lighting is natural, highlighting the cylindrical shape and the intricate details of the plant's structure.

SUGAR CANE



MANY PEOPLE HAVE A SWEET TOOTH, JUST LIKE NATURE.

Behind every spoon of cane sugar you use to sweeten your coffee are two spoons of waste.

However, there's no need to worry, as this waste comprises pure plant fibres. And we can use these to create the climate-friendly disposable tableware of the future: 100 percent natural and 100 percent biodegradable in accordance with EN 13432.

Sugar cane SWEET INNOVATION



01

Raw material
sugar cane straw



02

Extracted
plant fibres



03

Finished product

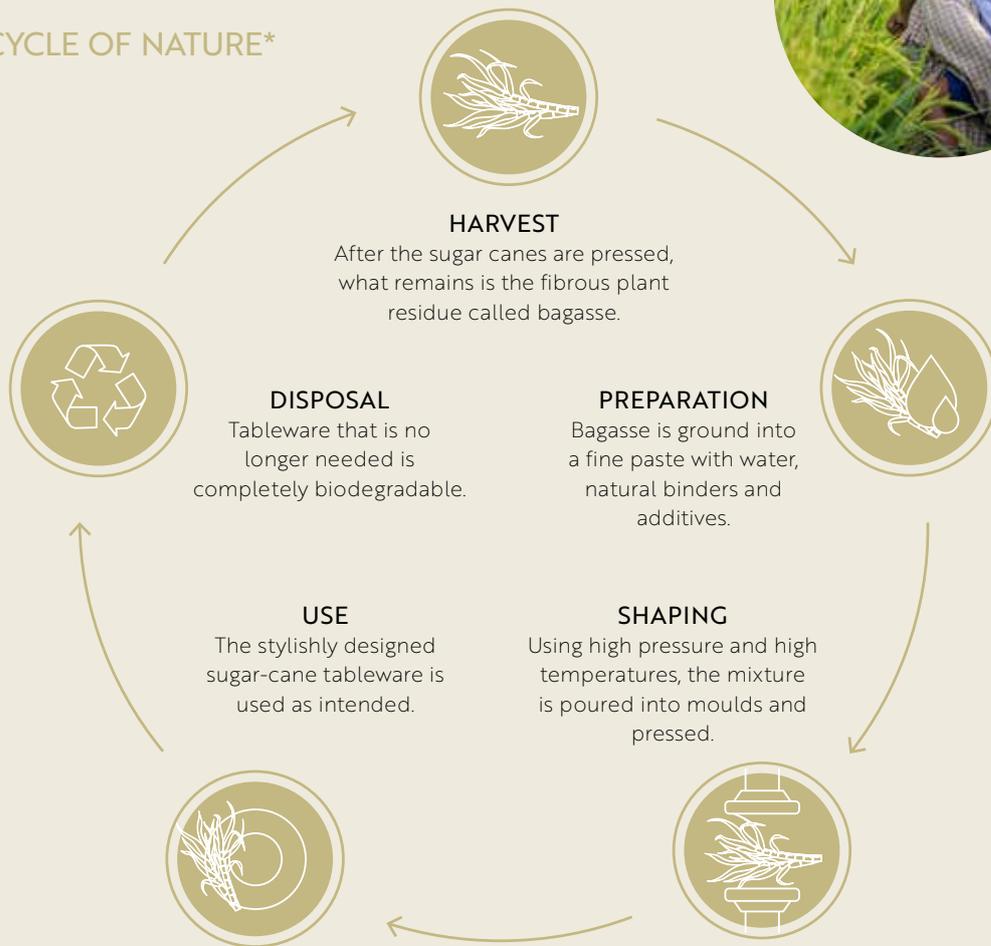
When sugar is produced from sugar cane, more than two-thirds of the raw material is left behind. **This biomass is far too valuable to simply be burnt.** After all, it can be used to produce stylish tableware. This innovative idea is being turned into reality by our partner company in central China. And it is doing so directly where the raw material is produced, thus cutting down on the need for transport. Any remaining transport needs can be catered for by the neighbouring river in a climate-friendly manner. Hydropower is also used to generate electricity, meaning that the company's life cycle assessment is just as impressive as the design of the disposable tableware.

This is light yet stable, is suitable for both hot and cold dishes and can be used **in the microwave, oven and freezer.** What is more, it is fully compostable. In the past, the task of increasing grease and water resistance was primarily solved by using food-compliant additives, which are common in the industry despite also containing PFAS (perfluorinated and polyfluorinated alkyl compounds). As our responsibility is to the environment and the use of PFAS is set to be restricted in Europe a few years from now, we have spent many years looking for and ultimately finding alternative solutions.

As is true for the rest of the nature's offering, our entire range of sugar cane products is already **PFAS-free**. However, we are not only **fair in how we behave towards the environment, but also towards people**: our partner in China is certified in compliance with the stringent BRC and SEDEX standards. This means that more than 100 employees enjoy a workplace that far exceeds the regional standard in terms of working conditions, occupational safety and hygiene.



THE CYCLE OF NATURE*



*Sugar extraction from sugar cane produces a large amount of fibre, a valuable biomass that is processed together with other plant fibres such as bamboo.

DOMED LID FOR CARDBOARD AND SUGAR CANE CUPS

Item no. 20518 white Ø 8.0 cm 1000 pcs.
suitable for all cups with Ø 8.0cm

Item no. 20519 white Ø 9.0 cm 1000 pcs.
suitable for all cups with Ø 9.0 cm

Item no. 20519



Item no. 20518

Item no. 23732
page 78



Item no. 10137

Item no. 10136

BOWL DEEP

Item no. 10136 white Ø 11.0×8.5 cm 425 ml 500 pcs.

Lid sugar cane

Item no. 10137 white for item no. 10136 500 pcs.

BOWL TRIGON

Item no. N461 white 21.1×20.4×6.6 cm 600 ml 200 pcs.



Item no. 23799
page 69

Item no. N461



Item no. 14172



Item no. 14171

PLATE ELEGANCE

Item no. 14171 Ø 23.0×3.8 cm deep 500 pcs.

Item no. 14172 Ø 27.0×1.9 cm flat 500 pcs.

BOWL ROUND

Item no. 3435	white	Ø 14.0×4.0cm	200 ml	with rim	500 pcs.	
Item no. 5018	white	Ø 16.0×3.0cm	300 ml	with rim	500 pcs.	
Item no. 5254	white	Ø 18.0×4.0cm	400 ml	with rim	500 pcs.	
Item no. N154	natural	Ø 18.0×4.0cm	400 ml	with rim	500 pcs.	
Item no. 15548	natural	Ø 15.1×6.0 cm	600 ml	without rim	300 pcs.	<i>bio-laminated item no. 20982</i>
Item no. N394	white	Ø 15.5×5.5 cm	500 ml	without rim	500 pcs.	
Item no. 12701	white	Ø 19.5×4.0 cm	680 ml	without rim	500 pcs.	
Item no. 15549	natural	Ø 19.5×5.2 cm	900 ml	without rim	620 pcs.	<i>bio-laminated item no. 20983</i>
Item no. 15550	natural	Ø 19.5×6.5 cm	1200 ml	without rim	520 pcs.	<i>bio-laminated item no. 20984</i>
Item no. 14970	natural	Ø 21.0×4.5 cm	600 ml	without rim	500 pcs.	
Item no. 15441	white	Ø 21.0×6.0 cm	900 ml	without rim	250 pcs.	
Item no. 14971	natural	Ø 21.0×6.0 cm	900 ml	without rim	250 pcs.	



Lid PLA with anti-fog

Item no. 17491	transparent	for item no. 15548	500 pcs.
Item no. 15543	transparent	for item no. 15549/15550	240 pcs.
Item no. 13343	transparent	for item no. 14970/14971/15441	240 pcs.
Item no. 15370	transparent	for item no. 14970/14971/15441	250 pcs.

Lid sugar cane

Item no. 22505	natural	Type 03 for item no. 15548	300 pcs.
Item no. 21115	natural	Type 03 for item no. 15549/15550	400 pcs.
Item no. 22506	natural	Type 03 for item no. 14970/14971	300 pcs.



**BOWL ROUND, NATURAL,
SUGAR CANE**

Item no. N154, page 31

**BOWL ROUND, NATURAL,
SUGAR CANE**

Item no. 15548, page 31

PLATE KARO, SUGAR CANE

Item no. N128, page 34

**BOWL JENNY,
SUGAR CANE**

Item no. 10762, page 36

**PLATE ELEGANCE,
SUGAR CANE**

Item no. 14172, page 30

**BOWL RECTANGULAR,
SUGAR CANE**

Item no. 10056, page 36

PLATE ROUND, NATURAL, SUGAR CANE

Item no. N157, page 33

PLATE ROUND

Item no. 3438	white	Ø 15.5×1.5cm	1-part	500 pcs.
Item no. 5015	white	Ø 18.0×1.6 cm	1-part	500 pcs.
Item no. N151	natural	Ø 18.0×1.6cm	1-part	500 pcs.
Item no. 5016	white	Ø 23.0×2.0cm	1-part	500 pcs.
Item no. N152	natural	Ø 23.0×2.0 cm	1-part	500 pcs.
Item no. 5017	white	Ø 26.0×2.2 cm	1-part	500 pcs.
Item no. N157	natural	Ø 26.0×2.3 cm	1-part	500 pcs.
Item no. 10761	white	Ø 26.0×2.5 cm	2-part	500 pcs.



Item no. 5016



Item no. N151



Item no. N152



Item no. 20726

Item no. 21096

Item no. 20725

Item no. N334
page 99

PLATTER

Item no. 21096	white	Ø 34.0×23.5cm	200 pcs.
Item no. 20725	white	Ø 43.0×28.0cm	200 pcs.
Item no. 20726	white	Ø 55.0×32.0cm	200 pcs.

Item no. 22866



PLATE OVAL

Item no. 5203	white	26.0×19.5×2.0 cm	1-part	500 pcs.
Item no. N153	natural	26.0×19.5×2.0 cm	1-part	500 pcs.
Item no. 5104	white	30.0×21.0×2.0 cm	2-part	500 pcs.



Item no. N153



Item no. 5104



Item no. 3506

Item no. 3501

Item no. 5140

PLATE TRAY

Item no. 3501	white	13.6×13.6×2.2 cm	square	1000 pcs.
Item no. 3506	white	18.0×9.0×1.7 cm	rectangular	1000 pcs.
Item no. 3502	white	18.0×13.6×2.2 cm	rectangular	1000 pcs.
Item no. 5140	white	20.0×15.2×1.6 cm	rectangular	500 pcs.
Item no. 3505	white	22.5×13.6×2.2 cm	rectangular	1000 pcs.

PLATE KARO

Item no. N127	white	16.0×16.0×1.5 cm	square	500 pcs.
Item no. N128	white	20.0×20.0×1.5 cm	square	500 pcs.
Item no. N129	white	26.0×26.0×1.8 cm	square	500 pcs.
Item no. N130	white	26.0×13.0×1.5 cm	rectangular	500 pcs.

Item no. N128



PIZZA PLATE

Item no. 10485	white	Ø 32.5×0.5 cm	200 pcs.
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Item no. 31552



Item no. 31550

PLATE ARTEM

Item no. 31550	white	Ø 155×15 mm	round	400 pcs.
Item no. 31551	white	Ø 190×16 mm	round	400 pcs.
Item no. 31552	white	Ø 230×18 mm	round	400 pcs.

BOWL ARTEM

Item no. 31547	white	Ø 150×55 mm	550 ml	round	400 pcs.
Item no. 31548	white	Ø 180×55 mm	850 ml	round	500 pcs.
Item no. 31549	white	Ø 205×55 mm	1100 ml	round	300 pcs.



Item no. 31549



Item no. 31558



Item no. 31556

PLATE XAGON

Item no. 31556	natural	175×15 mm	hexagonal	400 pcs.
Item no. 31557	natural	214×15 mm	hexagonal	400 pcs.
Item no. 31558	natural	245×18 mm	hexagonal	400 pcs.

BOWL XAGON

Item no. 31553	natural	170×46 mm	600 ml	hexagonal	300 pcs.
Item no. 31554	natural	194×51 mm	850 ml	hexagonal	300 pcs.
Item no. 31555	natural	215×56 mm	1100 ml	hexagonal	300 pcs.



Item no. 31554



Item no. N468

PLATE KOMODO

Item no. N465	white	9.0×9.0×1.5cm	square	1600 pcs.
Item no. N468	white	18.0×18.0×1.5cm	square	400 pcs.
Item no. 13099	white	22.0×22.0×1.5cm	square	500 pcs.
Item no. N466	white	18.0×9.0×1.5cm	rectangular	800 pcs.
Item no. N467	white	27.0×9.0×1.5cm	rectangular	400 pcs.



Item no. N467

PYRAMID BY NATURESSE

Item no. 20370	white	5.0×5.0×4.5cm	60 ml	500 pcs.
Item no. 20371	white	7.2×7.2×7.2cm	220 ml	500 pcs.

Lid PLA

Item no. 20271	transparent	for item no. 20371	400 pcs.
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In PLA
on page 57,
PFAS-free not
yet available

Item no. 20271



Item no. 20271

Item no. 20371

Item no. 20370



Item no. 10762

Item no. 10056

DESSERT BOWL

Item no. 10762	white	12.0×9.0×8.0cm	150 ml	400 pcs.
Item no. 10056	white	12.0×8.0×4.5cm	300 ml	600 pcs.



Item no. 1756
page 99



Item no. 15356



Item no. N465



Item no. 15355



Item no. 15357



Item no. 15354



Item no. 10763

DIP-DISH

Item no. 15356	white	6.5×6.5×1.2cm	plate	2400 pcs.
Item no. N465	white	9.0×9.0×1.5cm	komodo	1600 pcs.
Item no. 15355	white	8.0×5.4×1.0–2.7cm	oval	2400 pcs.
Item no. 15354	white	9.5×6.0×1.2cm	leaf	2400 pcs.
Item no. 15357	white	10.5×5.2×0.5–2.0cm	drop	2400 pcs.
Item no. 10763	white	12.8×6.5×1.7cm	swing	600 pcs.
Item no. 19720	white	Ø 7.8×1.5cm	flat	3000 pcs.

DIP-DISH

Item no. 15546	white	Ø 6.2×1.8cm	30 ml	1800 pcs.
Item no. 10135	white	Ø 6.2×3.0 cm	60 ml	2000 pcs.
Item no. 15547	white	Ø 6.2×5.7 cm	100 ml	1200 pcs.

Lid PLA

Item no. 15303	transparent	Type 01 for item no. 10135/15546/15547	2000 pcs.
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Item no. 15303



Item no. 15547



Item no. 15546



Item no. 10135

FOOD BOX WITH HINGED LID

Item no. 3479	white	18.5×14.0×7.4 cm	600 ml	1-part	250 pcs.
Item no. 3448	white	23.5×14.0×6.7 cm	800 ml	1-part	250 pcs.
Item no. 3463	white	23.5×19.5×7.5 cm	1200 ml	1-part	250 pcs.
Item no. 3467	white	23.5×19.5×7.5 cm	320/420 ml	2-part	250 pcs.
Item no. 3468	white	23.5×19.5×7.5 cm	130/130/400 ml	3-part	250 pcs.



Item no. 3468

Item no. 3467



BOWL WITH HINGED LID

Item no. 20898	white	Type 03	23.0×15.3×5.7 cm	450 ml/450 ml	2-part	180 pcs.
Item no. 20899	white	Type 03	24.7×21.0×5.7 cm	450 ml/900 ml	2-part	180 pcs.
Item no. 23727	white	Type 03	24.7×21.0×5.7 cm	1600 ml	1-part	180 pcs.

WING LOCK
makes packaging
transport-
friendly



Item no. 20898



Item no. 20899



Item no. 23727

BURGER BOX WITH HINGED LID

Item no. 3470	white	12.0×12.0×6.8 cm	500 pcs.
Item no. 3474	white	13.5×13.5×7.8 cm	500 pcs.
Item no. 13275	white	15.0×15.0×8.0 cm	500 pcs.
Item no. 20283	white	17.6×17.6×13.0 cm	250 pcs.



Item no. 20283



Item no. 3470



BOWL OVAL

Item no. 5019	white	18.0×11.0×4.3 cm	320 ml	500 pcs.
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BOWL SQUARE

Item no. 3452 white 13.0×13.0×4.2 cm 240 ml 500 pcs.

Item no. 3453 white 13.0×13.0×5.9 cm 350 ml 500 pcs. *bio-laminated item no. 12857*

Lid sugar cane

Item no. 3455 white Type 03 for item no. 3452/3453 500 pcs.



Item no. 3455

Item no. 3452



MENU TRAY RECTANGULAR

Item no. 3456	white	20.5×13.0×4.5 cm	500 ml	1-part	500 pcs.	<i>bio-laminated item no. 13049</i>
Item no. 12400	natural	20.5×13.0×4.5 cm	500 ml	1-part	500 pcs.	
Item no. 3457	white	20.5×13.0×5.6 cm	650 ml	1-part	500 pcs.	<i>bio-laminated item no. 12858</i>
Item no. 17022	natural	20.5×13.0×5.6 cm	650 ml	1-part	500 pcs.	
Item no. N395	white	22.9×15.3×5.0 cm	850 ml	1-part	250 pcs.	<i>bio-laminated item no. 12859</i>
Item no. 12402	natural	22.9×15.3×5.0 cm	850 ml	1-part	250 pcs.	
Item no. N396	white	22.9×15.3×5.7 cm	1000 ml	1-part	250 pcs.	<i>bio-laminated item no. 12860</i>
Item no. 17023	natural	22.9×15.3×5.7 cm	1000 ml	1-part	250 pcs.	<i>bio-laminated item no. 22494</i>
Item no. N397	white	22.9×15.3×5.7 cm	420/250 ml	2-part	250 pcs.	<i>bio-laminated item no. 12861</i>
Item no. 17024	natural	22.9×15.3×5.7 cm	420/250 ml	2-part	250 pcs.	<i>bio-laminated item no. 22495</i>
Item no. 5364	white	24.0×15.4×4.0 cm	440/240 ml	2-part, incl. lid	200 pcs.	

Lid PLA with anti-fog

Item no. 12049 transparent Type 01 for item no. 3456/3457/12400/17022 520 pcs.

Item no. 12012 transparent Type 01 for item no. N395/N396/N397/12402/17023 / 17024 390 pcs.

Lid sugar cane

Item no. 3462 white Type 03 for item no. 3456/3457 500 pcs.

Item no. N398 white Type 03 for item no. N395/N396/N397 250 pcs.

Item no. 12401 natural Type 03 for item no. 12400/17022 500 pcs.

Item no. 12403 natural Type 03 for item no. 12402/17023/17024 250 pcs.



Item no. 5364



Item no. 12401



Item no. 17022

Item no. 12012



Item no. N397



Item no. 3462



Item no. 3456

BOWL SQUARE, NATURAL

Item no. 21105	natural	12.0×12.0×4.0 cm	300 ml	900 pcs.
Item no. 21106	natural	12.0×12.0×5.5 cm	400 ml	900 pcs.
Item no. 21107	natural	12.0×12.0×6.5 cm	500 ml	900 pcs.
Item no. 14966	natural	17.0×17.0×4.0 cm	500 ml	500 pcs.
Item no. 14967	natural	17.0×17.0×5.5 cm	750 ml	500 pcs.

Item no. 15361



Item no. 14966

Lid PLA with anti-fog

Item no. 16823	transparent	Type 02 for item no. 14966/14967	500 pcs.
Item no. 21127	transparent	Type 02 for item no. 21105/21106/21107	300 pcs.

Lid sugar cane

Item no. 15361	natural	Type 03 for item no. 14966/14967	500 pcs.
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bio-laminated item no. 18004
bio-laminated item no. 18005

Item no. 21127

Item no. 21106

Item no. 21105

Also available WITH BIO-LAMINATION for sauce-based dishes page 45

BOWL RECTANGULAR, NATURAL

Item no. 14968	natural	19.5×17.0×4.0 cm	600 ml	1-part	500 pcs.	bio-laminated item no. 18006
Item no. 14969	natural	19.5×17.0×5.6 cm	900 ml	1-part	500 pcs.	bio-laminated item no. 18007
Item no. 16147	natural	19.5×17.0×5.6 cm	400/180 ml	2-part	400 pcs.	bio-laminated item no. 18008

Lid PLA with anti-fog

Item no. 16821	transparent	Type 02 for item no. 14968/14969/16147	500 pcs.
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Lid sugar cane

Item no. 15360	natural	Type 03 for item no. 14968/14969/16147	500 pcs.
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WING LOCK makes packaging transport-friendly

Item no. 15360

Item no. 16147



Stylish protection before first opening – SELF-ADHESIVE

Item no. 13343 page 31

Item no. 16070

Item no. 14971 page 31

BANDEROLE

Item no. 16070	Banderole PaperWise	1000 pcs.
	55.0×3.3 cm	



Also available
WITH BIO-
LAMINATION
for sauce-based
dishes page 46

BOWL RECTANGULAR, NATURAL

Item no. 15551	natural	23.0×16.5×3.0 cm	600 ml	300 pcs.	<i>bio-laminated item no. 18009</i>
Item no. 15552	natural	23.0×16.5×4.7 cm	950 ml	300 pcs.	<i>bio-laminated item no. 18010</i>

Lid PLA with anti-fog

Item no. 15545	transparent	Type 02 for item no. 15551/15552	400 pcs.
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Lid sugar cane

Item no. 17914	natural	Type 03 for item no. 15551/15552	300 pcs.
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BOWL WITH HINGED LID, NATURAL

Item no. 15689	natural	13.0×8.0 cm	550 ml	200 pcs.
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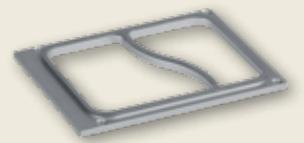
The 100% solution from nature

SIMPLE TO USE, NO LIMITATIONS

Thanks to our 15 years of experience with natural raw materials, **ready meals** can now be served **in a completely sustainable way** and free of plastic: the meal trays, the peelable films and also the matching lids are all made of fast-growing renewable raw materials and are 100% biodegradable.

The naturess ready-meal trays are made of sugar cane fibres and generate around 50% less CO₂ during production than conventional trays (made of part-recycled materials). The **bio-lamination**, which is also naturally biodegradable, protects each tray from water and sauces. In combination with our biodegradable and **peelable sealing films**, or with a lid made of PLA or sugar cane fibres, the natural packaging solution is complete. The wide product range is suitable for every imaginable application and with our easy-to-use sealing machines, ready meals are packed naturally in no time at all.

This sustainable alternative to plastic is ideal for meals with longer holding times, for dressed salads, sauce-based dishes, juicy meals or even for iced desserts. The ready-meal packaging withstands the cold of the freezer as well as the heat of the microwave and oven, and so can also be used for freezing or heating the food. As always, the closure must be removed before reheating.



Natural ready-meal packaging is simplicity itself. Watch now!



01 Menu tray

Trays made of fast-growing renewable resources and with bio-lamination. Can be used without any restrictions for hot, cold, greasy or liquid food.

02 Sealing tool

The right tool for every tray.

Made simple

10 CLEAR FACTS – ENDLESS POSSIBILITIES

- ✓ **100% biodegradable** integrated solution
- ✓ Made from **fast-growing renewable raw materials**
- ✓ **Plastic-free** packaging
- ✓ Menu trays made of sugar cane fibres generate **50% less CO₂** than conventional plastic trays
- ✓ Also suitable for sauce-based dishes thanks to **bio-lamination**
- ✓ Can be used for **cold and warm dishes**
- ✓ Freezer, microwave and oven safe
- ✓ **Easy to open** thanks to peelable sealing film
- ✓ Optional closure with lid
- ✓ Wide range for **every possible application**



03 Sealing machine

Efficient and easy-to-operate semi-automatic machines with adjustable sealing temperature and time.



04 Sealing film

Airtight film with easy opening. 100% biodegradable.



05 Lid

Matching lids optionally available for each tray.

SUSHI TRAY, NATURAL, WITH PLA COATING

Item no. 24762	natural	14.3×8.1×1.8cm	600 pcs.
Item no. 24763	natural	18.5×12.8×1.8cm	600 pcs.
Item no. 24764	natural	21.5×8.8×1.8cm	600 pcs.
Item no. 24765	natural	21.6×13.6×1.8cm	600 pcs.

Lid PLA with anti-fog

Height 3.5cm

Item no. 24772	transparent	for item no. 24762	600 pcs.
Item no. 24773	transparent	for item no. 24763	600 pcs.
Item no. 24774	transparent	for item no. 24764	600 pcs.
Item no. 24775	transparent	for item no. 24765	600 pcs.



Item no. 19720
page 37

Item no. 1756
page 99

BOWL ROUND, NATURAL, BIO-LAMINATED

Item no. 23679	natural	Ø 15.1×4.5cm	350 ml	300 pcs.
Item no. 20982	natural	Ø 15.1×6.0cm	600 ml	300 pcs.
Item no. 20983	natural	Ø 19.5×5.2cm	900 ml	620 pcs.
Item no. 20984	natural	Ø 19.5×6.5cm	1200 ml	520 pcs.

Lid PLA with anti-fog

Item no. 17491	transparent	for item no. 20982	500 pcs.
Item no. 17590	transparent	Type 01 for item no. 20982	300 pcs.
Item no. 15543	transparent	for item no. 20983/20984	240 pcs.

Lid sugar cane

Item no. 22505	natural	Type 03 for item no. 20982	300 pcs.
Item no. 21115	natural	Type 03 for item no. 20983/20984	400 pcs.

WIDER
range of
applications,
LONGER
holding times

Item no. 21115



WING
LOCK
makes packaging
transport-
friendly



Item no. 20984

BOWL SQUARE, NATURAL, BIO-LAMINATED

Item no. 16823



Item no. 18004

Item no. 16070
page 100

Item no. 18004	natural	17.0×17.0×4.0 cm	500 ml	500 pcs.
Item no. 18005	natural	17.0×17.0×5.5 cm	750 ml	500 pcs.

Lid PLA with anti-fog

Item no. 16823	transparent	Type 02 for item no. 18004/18005	500 pcs.
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Lid sugar cane

Item no. 15361	natural	Type 03 for item no. 18004/18005	500 pcs.
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WING LOCK
makes packaging
transport-
friendly

Item no. 18005



Item no. 15361

BOWL RECTANGULAR, NATURAL, BIO-LAMINATED

Item no. 18006	natural	19.5×17.0×4.0 cm	600 ml	1-part	500 pcs.
Item no. 18007	natural	19.5×17.0×5.6 cm	900 ml	1-part	500 pcs.
Item no. 18008	natural	19.5×17.0×5.6 cm	480/180 ml	2-part	400 pcs.

Lid PLA with anti-fog

Item no. 16821	transparent	Type 02 for item no. 18006/18007/18008	500 pcs.
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Lid sugar cane

Item no. 15360	natural	Type 03 for item no. 18006/18007/18008	500 pcs.
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WING LOCK
makes packaging
transport-
friendly

Item no. 18006



Item no. 18008



Item no. 15360

BOWL RECTANGULAR, NATURAL, BIO-LAMINATED

Item no. 18009	natural	23.0×16.5×3.0cm	600 ml	300 pcs.
Item no. 18010	natural	23.0×16.5×4.7cm	950 ml	300 pcs.

Lid PLA with anti-fog

Item no. 15545	transparent	Type 02	for item no. 18009/18010	400 pcs.
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Lid sugar cane

Item no. 17914	natural	Type 03	for item no. 18009/18010	300 pcs.
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All trays also available
WITHOUT BIO-LAMINATION
page 41

WING LOCK
makes packaging transport-friendly



MENU TRAY SQUARE, BIO-LAMINATED

Item no. 12857	white	13.0×13.0×5.9cm	350 ml	500 pcs.
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Lid sugar cane

Item no. 3455	white	Type 03	for item no. 12857	500 pcs.
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WING LOCK
makes packaging transport-friendly

MENU TRAY RECTANGULAR, NATURAL, BIO-LAMINATED

Item no. 23675	natural	17.5×12.5×3.5cm	420 ml	300 pcs.
Item no. 23676	natural	17.5×12.5×4.5cm	520 ml	300 pcs.
Item no. 23677	natural	17.5×12.5×5.5cm	620 ml	300 pcs.

Lid sugar cane

Item no. 23678	natural	Type 03	for item no. 23675/23676/23677	300 pcs.
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WING LOCK
makes packaging transport-friendly



MENU TRAY, BIO-LAMINATED

Item no. 12895	white	22.7×17.8×4.3 cm	1050 ml	1-part	250 pcs.
Item no. 22783	natural	22.7×17.8×4.3 cm	1050 ml	1-part	250 pcs.
Item no. 12896	white	22.7×17.8×4.5 cm	550/340 ml	2-part	250 pcs.
Item no. 22784	natural	22.7×17.8×4.5 cm	550/340 ml	2-part	250 pcs.
Item no. 12897	white	22.7×17.8×4.5 cm	400/220/150 ml	3-part	250 pcs.
Item no. 22785	natural	22.7×17.8×4.5 cm	400/220/150 ml	3-part	250 pcs.

Lid PLA with anti-fog

Item no. 13309 transparent for item no. 12895/12896/12897/22783/22784/22785

Lid sugar cane

Item no. 15167	white	Type  for item no. 12895/12896/12897	250 pcs.
Item no. 23374	natural	Type  for item no. 22783/22784/22785	250 pcs.
Item no. 20683	white	Type  for item no. 12895	domed lid 250 pcs.
Item no. 23375	natural	Type  for item no. 22783	domed lid 250 pcs.

WIDER
range of
applications,
LONGER
holding times

Item no. 30579
page 49



Item no. 12895

Item no. 23375



Item no. 22783

WING LOCK
makes packaging
transport-
friendly

Item no. 15167



Item no. 12896

WING LOCK
makes packaging
transport-
friendly

Item no. 13309



Item no. 22785

MENU TRAY RECTANGULAR, BIO-LAMINATED

Item no. 13049	white	20.5×13.0×4.5cm	500ml	1-part	500 pcs.
Item no. 12858	white	20.5×13.0×5.6cm	650ml	1-part	500 pcs.
Item no. 12859	white	22.9×15.3×5.0cm	850ml	1-part	250 pcs.
Item no. 12860	white	22.9×15.3×5.7cm	1000ml	1-part	250 pcs.
Item no. 22494	natural	22.9×15.3×5.7cm	1000ml	1-part	250 pcs.
Item no. 12861	white	22.9×15.3×5.7cm	420/250ml	2-part	250 pcs.
Item no. 22495	natural	22.9×15.3×5.7cm	420/250ml	2-part	250 pcs.

Lid PLA with anti-fog

Item no. 12049	transparent	Type  for item no. 13049/12858	520 pcs.
Item no. 12012	transparent	Type  for item no. 12859/12860/12861/22494/22495	390 pcs.

Lid sugar cane

Item no. 3462	white	Type  for item no. 13049/12858	500 pcs.
Item no. N398	white	Type  for item no. 12859/12860/12861	250 pcs.
Item no. 12403	natural	Type  for item no. 22494/22495	250 pcs.

Item no. 3462

Item no. 22494



Item no. 12403

WING LOCK
makes packaging
transport-
friendly



Item no. 13049

TRAY GN ¼ AND ½, WITH BIO-BARRIER LAMINATION

Item no. 30734	white	26.5×16.2×6.5cm	1600ml	240 pcs.
Item no. 30735	white	32.5×26.5×6.5cm	3945ml	240 pcs.

Lid sugar cane

Item no. 22180	white	Type  for item no. 30734	240 pcs.
Item no. 22181	white	Type  for item no. 30735	240 pcs.

Item no. 22181



Item no. 30735

WING LOCK
makes packaging
transport-
friendly

Item no. 22180



Item no. 30734



Item no. 18360



Item no. 21379

SEALING FILM, PEELABLE

Item no. 30579	Bio sealing film, 18.5 cm × 350 linear meters	unprinted	1 reel
Item no. 31850	Bio sealing film, 21.0 cm × 350 linear meters	unprinted	1 reel
Item no. 31851	Bio sealing film, 34.0 cm × 350 linear meters	unprinted	1 reel
Item no. 29042	Bio barriere sealing film, 18.5 cm × 350 linear meters	unprinted	1 reel
Item no. 30459	Bio barriere sealing film, 21.0 cm × 350 linear meters	unprinted	1 reel
Item no. 31102	Bio barriere sealing film, 34.0 cm × 350 linear meters	unprinted	1 reel
Item no. 23245	Sealing film NatureFlex, 15.5 cm × 500 linear meters	unprinted	1 reel
Item no. 22248	Sealing film NatureFlex, 18.5 cm × 500 linear meters	unprinted	1 reel
Item no. 22249	Sealing film NatureFlex, 21.0 cm × 500 linear meters	unprinted	1 reel
Item no. 22247	Sealing film NatureFlex, 34.0 cm × 500 linear meters	unprinted	1 reel



Item no. 23245

Item no. 29042

Item no. 30579

Item no. 31851

Item no. 31102

Item no. 31850

Item no. 30459



🔗 **Compatible tools can be found online.**



**TRAY GN ½ SUGAR CANE WITH
BIO-BARRIER LAMINATION, WHITE**
Item no. 30735, page 48



BIO BARRIERE SEALING FILM
Item no. 29042, page 49

**TRAY GN ¾ SUGAR CANE
WITH BIO-BARRIER
LAMINATION, WHITE**
Item no. 30734, page 48



**MENU TRAY, SUGAR CANE
WITH BIO-BARRIER
LAMINATION, NATURAL**
Item no. 30733, page 52

BIO BARRIER SEALING FILM
Item no. 30459, page 49

**SEALING MACHINE
MAP OPTION**
Item no. 30471, page 53

TOOL MAP OPTION
Item no. 30472, page 53

**MENU TRAY, SUGAR CANE
WITH BIO-BARRIER
LAMINATION, NATURAL**
Item no. 30411, page 53

Sustainability meets innovation

FIRST BIO-BASED PACKAGING SOLUTION WITH A BARRIER FOR LONGER SHELF LIFE

Gas-flushable, disposable ready-meal trays made of plastic have been around for a long time. However, with a growing awareness of our environment and our duty to protect it, naturessence has set itself the goal of developing menu trays that are not only sustainable and kind to nature, but also keep your ready meals fresh for longer.

What does MAP mean?

The abbreviation MAP stands for «modified atmosphere packaging». This means that after gas-flushing in the packaging, your ready meals are additionally protected from oxygen.

What makes our MAP solution unique?

- ✓ Additional barrier layer in the tray and in the sealing film, making the product gas-flushable
- ✓ Low permeability of water vapour and oxygen
- ✓ Shelf life of the ready meals up to 10 days thanks to integrated barrier = less food waste
- ✓ Bio sealing film with very good peel and seal properties

Besides being made from fast-growing renewable raw materials and fully compostable materials, the trays should be gas-flushable and easy to seal using a bio sealing film. We have achieved this goal with our MAP solutions and are delighted to be able to present this world first to you.

- ✓ Made from a fast-growing renewable raw material (tray consists of sugar cane fibres which otherwise remains unused)
- ✓ Biodegradable according to DIN EN 13432 and climate-friendly
- ✓ Guaranteed food-safe
- ✓ Approved quality tested according to EU standards
- ✓ Available in the colours white and nature

Areas of application for our products

- ✓ Easy-open, so ideal for takeaways
- ✓ Freezer (-25°C), microwave and oven safe (up to 200°C, remove film before heating)
- ✓ For ready meals, convenience food and much more



MENU TRAY RECTANGULAR WITH BIO-BARRIER LAMINATION

Item no. 30731	natural	17.5×12.5×3.5cm	420 ml	rectangular	300 pcs.
Item no. 30732	natural	17.5×12.5×4.5cm	520 ml	rectangular	300 pcs.
Item no. 30733	natural	17.5×12.5×5.5cm	620 ml	rectangular	300 pcs.

MENU TRAY WITH BIO-BARRIER LAMINATION

Item no. 30407	white	22.7×17.8×4.3 cm	1050 ml	1-part	250 pcs.
Item no. 30410	natural	22.7×17.8×4.3 cm	1050 ml	1-part	250 pcs.
Item no. 30408	white	22.7×17.8×4.3 cm	550/340 ml	2-part	250 pcs.
Item no. 30411	natural	22.7×17.8×4.3 cm	550/340 ml	2-part	250 pcs.
Item no. 30409	white	22.7×17.8×4.3 cm	400/220/150 ml	3-part	250 pcs.
Item no. 30412	natural	22.7×17.8×4.3 cm	400/220/150 ml	3-part	250 pcs.

Item no. 30459



Item no. 30411

Item no. 30459



Item no. 30407



Item no. 29042

Item no. 30734

TRAY GN ¼ AND ½ WITH BIO-BARRIER LAMINATION

Item no. 30734	white	26.5×16.2×6.5 cm	1600 ml	240 pcs.
Item no. 30735	white	32.5×26.5×6.5 cm	3945 ml	252 pcs.

SEALING MACHINE AND TOOLS

With gas flushing option (MAP, Modified Atmosphere Packaging), **to order**

Item no. 30471	Die-cut sealing machine	for tool 30472
Item no. 30472	Tool	for menu tray 30407–30412



Our machine is that easy to use. Watch now!



Tool with SLOT FOR GAS FLUSHING

Item no. 30472



Item no. 30471

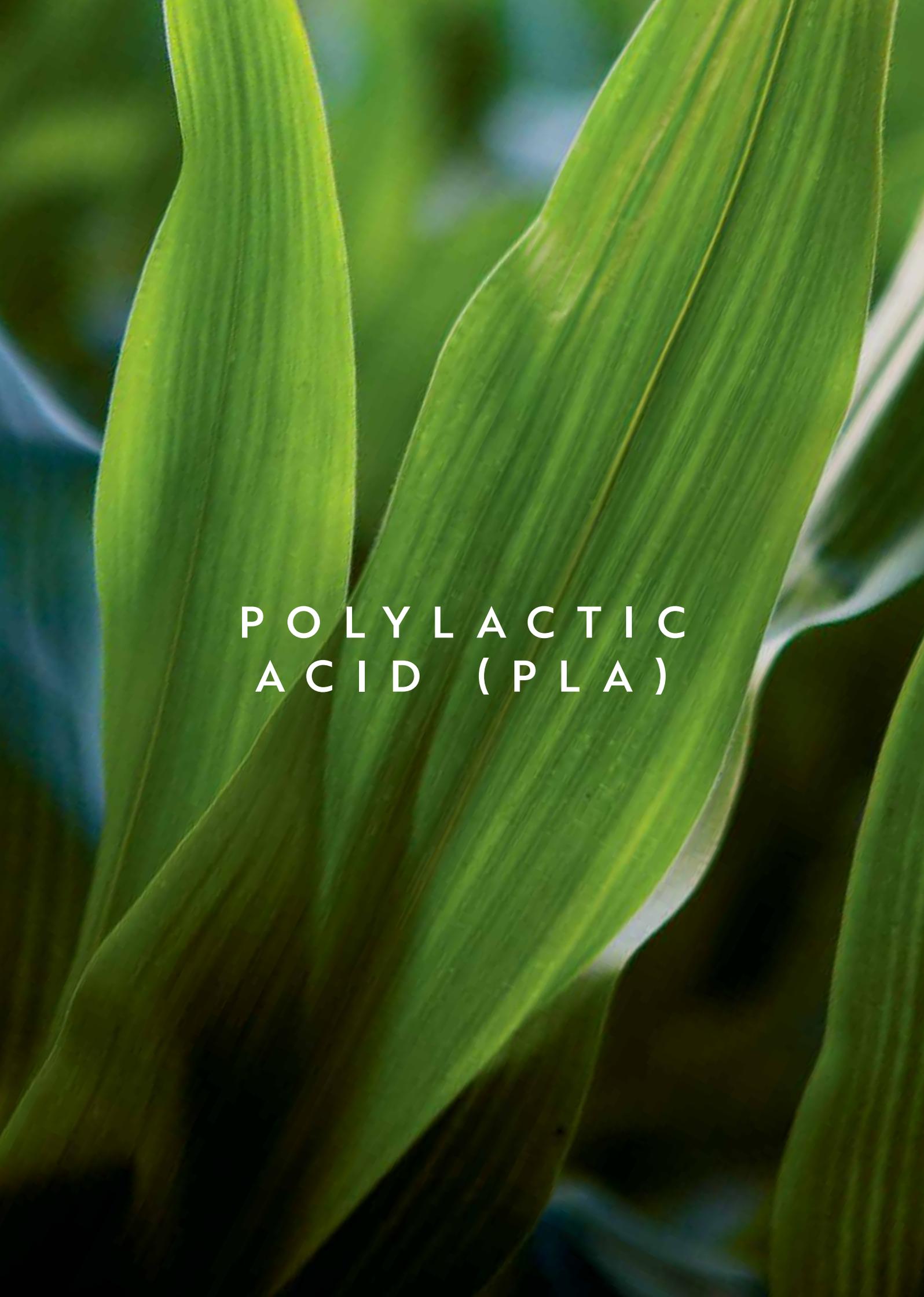


Item no. 29042

SEALING FILM

With gas flushing option (MAP, Modified Atmosphere Packaging)

Item no. 29042	Bio barrier sealing film peelabel, 18.5cm × 350 linear meters	unprinted	1 reel
	for sealing machine 18360		
Item no. 30459	Bio barrier sealing film peelabel, 21 cm × 350 linear meters	unprinted	1 reel
	for sealing machine 30471		
Item no. 31102	Bio barrier sealing film peelabel, 34 cm × 350 linear meters	unprinted	1 reel
	for sealing machine 21379		

A close-up photograph of several vibrant green corn leaves, showing their characteristic parallel veins and wavy edges. The lighting is soft, highlighting the texture and color of the foliage. The text is centered over the middle of the image.

P O L Y L A C T I C
A C I D (P L A)



PLASTIC WITHOUT SYNTHETIC MATERIAL

Our PLA products look like plastic, feel like plastic and are just as practical as plastic.

However, instead of crude oil, we use a sustainable resource: lactic acid. This can be 100 percent broken down by biological processes into naturally occurring components such as water and biomass.



Polylactic Acid (PLA)
POTATOES INSTEAD OF OIL



01

*Raw material, e.g. maize,
manioc and sugar cane*



02

Granulated starch



03

Finished product

Do you also feel the urge to keep reaching into your bag of crisps until it is completely empty? Good for you! Products made from PLA can also be produced from **starchy by-products** that arise during food production. For example, from potato peelings that are left over after crisp production. With PLA products, we are relieving nature of a difficult task, as it is unable to break down the polyethylene obtained from crude oil. PLA, by contrast, is **fully biodegradable** and thus meets the DIN standard EN 13432. This is not to say that conven-

tional plastic does not also have advantages: it is light, stable and easy to mould – all qualities shared by PLA products! In the case of PLA, however, its production generally requires less energy and causes approximately **60 percent lower CO₂ emissions**. What is more, PLA can be processed by the plastics industry using existing systems, making the changeover easier, and in comparison to PET it also has a lower specific weight, which has a positive effect on material and transport requirements.

CHAMPAGNE GLAS

Embossed SUP compliant, calibrated

Item no. 36773 Ø 5.5×15.0×3.0 cm 1.0 dl 120 pcs.



Embossing on glas
in 16 languages



SHOT CUP

Embossed SUP compliant

Item no. 28518 Ø 4.5cm 0.3 dl/1oz 100 pcs.

In order to **reduce the negative environmental impact**, single-use plastic beverage cups are subject to **marking requirements** in all EU countries. The marking on the cup informs the consumer that the cup is made of plastic or contains plastic and that it should be disposed of properly. It makes no difference whether they are made of traditional plastic or bioplastics like our naturese PLA products.

KOVA BY NATURESSE

Item no. 18348	5.0×5.0×4.5 cm	60 ml	300 pcs.
Item no. 18349	4.0×4.0×8.2 cm	100 ml	300 pcs.
Item no. 18350	5.9×5.9×7.2 cm	160 ml	400 pcs.
Item no. 18351	7.2×7.2×7.2 cm	220 ml	400 pcs.

Lid PLA

Item no. 20271 for item no. 18351/20371 400 pcs.

See
page 69 for
MATCHING
CUTLERY

Item no. 20271



Item no. 18351



Item no. 18351



Item no. 18350



Item no. 18349



Item no. 18348

COLD DRINKS CUP

Printed SUP compliant, with calibration mark

Item no. 24430	Ø 7.6 cm	2.0 dl/8 oz	2250 pcs.
Item no. 24431	Ø 7.6 cm	2.0 dl/8 oz	1000 pcs.
Item no. 24432	Ø 7.6 cm	2.5 dl/10 oz	1000 pcs.
Item no. 24433	Ø 9.6 cm	3.0 dl/12 oz	1200 pcs.
Item no. 24434	Ø 9.6 cm	3.0 dl/12 oz	1200 pcs.
		beer cup, with foam edge	
Item no. 24435	Ø 9.6 cm	4.0 dl/16 oz	1200 pcs.
Item no. 24436	Ø 9.6 cm	5.0 dl/20 oz	1200 pcs.

For easy-to-combine
CUP-SYSTEMS,
see next pages



Item no. 24434



Item no. 24436



Item no. 24435



Item no. 24433



Item no. 24432



Item no. 24431



Item no. 24430

LID FOR COLD DRINKS CUP

Drinking lid

Item no. 19772	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with hinged tab	1000 pcs.
Item no. 19773	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with drinking opening	1000 pcs.

Flat lid

Item no. 10379	Ø 7.6 cm	2.0 dl/2.5 dl	with straw opening	1000 pcs.
Item no. 2826	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with straw opening	1200 pcs.
Item no. 16601	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	without straw opening	1200 pcs.

Dome lid with straw hole

Item no. 10063	Ø 7.6 cm	2.0 dl/2.5 dl	not stackable	1000 pcs.
Item no. 2827	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	not stackable	1200 pcs.
Item no. 11645	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable	1200 pcs.

Dome lid without straw hole

Item no. N544	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	not stackable	1200 pcs.
Item no. 11151	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable	1200 pcs.
Item no. 15745	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable, «push & click»	750 pcs.

Item no. 19773



Item no. 11645



Item no. 24433

Item no. 2827



Item no. 24436

Item no. 19772



Item no. 24435

SALAD SHAKER

Item no. 2749 Ø 9.6 cm 2.0 dl / 8 oz 1000 pcs.

Item no. N544



Item no. 2749



Item no. 20817



Item no. 10536



Item no. 10050



Item no. 10049



Item no. 10048

INSERT/PORTION CUP

Portion cup

Item no. 10048	Ø 7.0×2.5 cm	60 ml	2000 pcs.
Item no. 10049	Ø 7.0×4.0 cm	90 ml	2000 pcs.
Item no. 10050	Ø 7.0×4.7 cm	120 ml	2000 pcs.
Item no. 15746	Ø 7.6×2.5 cm	60 ml	1000 pcs.
Item no. 15747	Ø 7.6×3.5 cm	90 ml	1000 pcs.
Item no. N373	Ø 7.6×4.5 cm	120 ml	1000 pcs.

Insert cup

Item no. N347	Ø 9.0×3.0 cm	for item no. 24433	100 ml	1000 pcs.
Item no. 20817	Ø 9.4×2.2 cm	for item no. 19476/19477	100 ml	1000 pcs.

Flat lid

Item no. 10536	for item no. 10048/10049/10050	2000 pcs.
Item no. 17111	for item no. 15746/15747/N373	1000 pcs.

DESSERT CUP



Item no. 19475	Ø 7.6×6.1 cm	145 ml	1000 pcs.
Item no. 19476	Ø 9.6×6.3 cm	260 ml	1000 pcs.
Item no. 19477	Ø 9.6×10.7 cm	430 ml	1000 pcs.
Item no. 19478	Ø 12.1×7.7 cm	500 ml	900 pcs.

Insert cup

Item no. 20817	Ø 9.4×2.2 cm	100 ml	1000 pcs.
	for item no. 19476/19477		

Lid PLA

Item no. 19479	for item no. 19475	1000 pcs.
Item no. 19480	for item no. 19476/19477	1000 pcs.
Item no. 19481	for item no. 19478	900 pcs.

BOWL SQUARE
BLACK, PLA
Item no. N583, page 65

CHAMPAGNE GLAS, PLA
Item no. 36773, page 57



BOWL FLOWER, PLA
Item no. 12559, page 64



KOVA BY NATURESSE, PLA
page 57



COLD DRINKS CUP, PLA
Item no. 24434, page 58

Combinable as you please: THE CUP SYSTEMS

Open, mix, enjoy. With the three cup systems from naturessse, muesli stays crispy and fresh ingredients crunchy. The innovative features mean the food can be mixed in the cup immediately prior to consumption.



Domed lid «push & click»
Item no. 15745

Insert/portion cup
Item no. 15747

Cup
Item no. 2823

SYSTEM 1: WITH «PUSH & CLICK»

The «push & click» dome lid not only locks the cup, but also the insert cup, which clicks into the lid. This completely locks the entire combination.



Lid «push & click»

Item no. 15745 Ø 9.6 cm suitable for all Ø 9.6 cm cups and for portion cups 15746/15747/N373 750 pcs.

Insert/portion cup

Item no. 15746 Ø 7.6 × 2.5 cm 60 ml 1000 pcs.

Item no. 15747 Ø 7.6 × 3.5 cm 90 ml 1000 pcs.

Item no. N373 Ø 7.6 × 4.5 cm 120 ml 1000 pcs.

Flat lid for insert/portion cup

Item no. 17111 Ø 7.6 cm for item no. 15746/15747/N373 1000 pcs.

The lid turns the insert cup into
A PORTION CUP

SYSTEM 2: WITH INSERT CUP

The insert cup is inserted flush into the drinking cup and is held firmly by the edge of the cup. Both cups are securely closed with the lid.



Item no. 19480	Lid suitable for all cups with Ø 9.6 cm	1200 pcs.
Item no. 20817	Ø 9.4×2.2cm 100ml	1000 pcs.
Item no. 19477	Ø 9.6×10.7 cm 430ml	1200 pcs.



SYSTEM 3: WITH SHALLOW INSERT

The drinking cup is fitted with a separator that keeps a separate lidded sauce cup firmly in its place – for crunchy or other ingredients. The dome lid holds the integrated solution together.

Item no. 11151	Lid suitable for all cups with Ø 9.6 cm	1200 pcs.
Item no. 10536	Lid for item no. 10048	2000 pcs.
Item no. 10048	Ø 7.0×2.5cm 60ml	2000 pcs.
Item no. 11318	Ø 9.6cm	1000 pcs.
Item no. 10051	Ø 9.6×7.5cm 250ml	1200 pcs.

FOOD CONTAINER DELI

Item no. 16403

Item no. 16404	Ø 12.1×3.5cm	240 ml	1000 pcs.
Item no. 16405	Ø 12.1×5.1cm	350 ml	1000 pcs.
Item no. 16406	Ø 12.1×7.3cm	500 ml	1000 pcs.
Item no. 19498	Ø 12.1×11.0cm	750 ml	600 pcs.



Item no. 16405

Lid PLA

Item no. 16403	for item no. 16404/16405/16406/19498	1000 pcs.
Item no. 19481	for item no. 16404/16405/16406/19498	900 pcs.



Item no. 2758

BOWL ROUND

Item no. 2757 Ø 14.5×6.5cm 700 ml 600 pcs.

Lid PLA

Item no. 2758 transparent for item no. 2757 600 pcs.

Item no. 2757



Item no. 12559

BOWL FLOWER

Item no. 12560

Item no. 14517	Ø 17.0×7.1cm	720 ml	300 pcs.
Item no. 13650	Ø 17.0×8.3cm	950 ml	300 pcs.
Item no. 12559	Ø 17.0×11.2cm	1400 ml	600 pcs.

Lid PLA

Item no. 12560 Type  for item no. 14517/13650/12559 600 pcs.



TRIANGEL PACKAGING WITH HINGED LID

Item no. 15065 15.5×11.0×3.8cm 600 pcs.

BOWLE FLOWER, PLA

Item no. 12559, page 64

BOWL SQUARE, BLACK, PLA

Item no. N583, page 65



COLD DRINKS CUP, PLA

Item no. 24434, page 58

BOWL SQUARE, INCL. LID

Transparent bowl with transparent lid

Item no. N579	12.6×12.6×5.5cm	240 ml	360 pcs.
Item no. N580	12.6×12.6×7.2cm	360 ml	360 pcs.
Item no. N581	12.6×12.6×8.7cm	480 ml	360 pcs.
Item no. N582	19.2×19.2×6.5cm	720 ml	300 pcs.
Item no. N584	19.2×19.2×7.8cm	960 ml	300 pcs.

Black bowl with transparent lid

Item no. 14359	12.6×12.6×5.5cm	240 ml	360 pcs.
Item no. 14360	12.6×12.6×7.2cm	360 ml	360 pcs.
Item no. 14361	12.6×12.6×8.7cm	480 ml	360 pcs.
Item no. N583	19.2×19.2×6.5cm	720 ml	300 pcs.
Item no. N585	19.2×19.2×7.8cm	960 ml	300 pcs.



Item no. N581



Item no. N583

A close-up photograph of a plant stem, likely a corn cob, showing a yellowish, translucent resin droplet hanging from the stem. The background is a blurred green field under a blue sky.

CRYSTALLISED
POLYLACTIC ACID
(CPLA)



PERFECT BECOMES EVEN MORE PERFECT

A transformation that could not have been better. Crystallised polylactic acid (CPLA) is produced by crystallising PLA, a material that is already impressive in its own right.

The process makes the biodegradable material additionally heat-resistant and extremely rigid.

Crystallised Polylactic Acid (CPLA)
**CRYSTALLISING
OUT THE STRENGTHS**



01

*Raw material
e.g. sugar cane and manioc*



02

*Granulated starch +
heat and crystallisation*



03

Finished product

Sometimes a perfect product can be turned into an even more perfect product by crystallising out further benefits. This is the case with polylactic acid (PLA), which is the raw material for CPLA (crystallised polylactic acid). The crystallisation process brings out further strengths of the natural raw material: CPLA is perfect for **warm applications** and can withstand temperatures up to 85°C, making it ideal for coffee cups, for example. The material also becomes more **rigid**, which makes it possible, among other things, to produce ex-

tremely robust cutlery. Crystallisation makes the CPLA naturally milky in colour. With the addition of colour, the *naturesse* range of cutlery can also be supplied in beige or black, which underscores the **aesthetics**. CPLA is also pleasantly natural to the touch. Pure PLA is used in the *naturesse* CPLA products – no mixed compounds are used. The raw material base is guaranteed GMO-free and is processed into 100 percent biodegradable, stylish products without the addition of petroleum.

OFF TO THE DISHWASHER

Ever since the EU ban on single-use plastic cutlery came into force in 2021, you have a range of plastic-free cutlery alternatives to choose from: for example wood or paper cutlery, or reusable cutlery. Thanks to its special rigidity, our CPLA cutlery is dishwasher-safe to DIN EN 12875 and is made of rapidly renewable raw materials. The cutlery is biodegradable to DIN EN 13432 and tested for food safety.

Reusable
and
**DISH-
WASHER-
safe**

CUTLERY REUSABLE



Item no. 23133	white	fork	16.8cm	1000 pcs.
Item no. 23797	black	fork	16.8cm	1000 pcs.
Item no. 23134	white	knife	16.8cm	1000 pcs.
Item no. 23798	black	knife	16.8cm	1000 pcs.
Item no. 23135	white	spoon	16.8cm	1000 pcs.
Item no. 23799	black	spoon	16.8cm	1000 pcs.
Item no. 23136	white	teaspoon	12.8cm	1000 pcs.
Item no. 23800	black	teaspoon	12.8cm	1000 pcs.
Item no. 30099	white	ice cream spoon	9.8cm	100 pcs.
Item no. 24867	black	snackfork	13.2cm	1000 pcs.



All items
packed in
**SHRINK PACKS
OF 50 PCS**





Item no. 23139

Item no. 23801

CUTLERY REUSABLE INDIVIDUALLY PACKED IN KRAFT BAG



Item no. 23137	white	paddle-spoon	16.8cm	500 pcs.
Item no. 23801	black	paddle-spoon	16.8cm	500 pcs.
Item no. 23138	white	fork	16.8cm	500 pcs.
Item no. 23139	white	knife	16.8cm	500 pcs.
Item no. 23140	white	spoon	16.8cm	500 pcs.
Item no. 23141	white	teaspoon	12.8cm	500 pcs.

CUTLERY SET REUSABLE PACKED IN KRAFT BAG



Item no. 23142	white	knife, fork, napkin	16.8cm	3-teilig	250 Sets
Item no. 23802	black	knife, fork, napkin	16.8cm	3-teilig	250 Sets
Item no. 23143	white	knife, fork, teaspoon, napkin		4-teilig	250 Sets
Item no. 23803	black	knife, fork, spoon, napkin	16.8cm	4-teilig	250 Sets

Item no. 23803



Item no. 23142



DOMED LID FOR CARDBOARD CUP

Item no. 15152	white	Ø 6.0cm	1.0dl	500 pcs.
Item no. 15153	white	Ø 7.5cm	1.8dl	500 pcs.
Item no. 2837	white	Ø 8.0cm	2.0dl	1000 pcs.
Item no. 19073	black	Ø 8.0cm	2.0dl	1000 pcs.
Item no. 2590	white	Ø 9.0cm	2.5dl/3.0dl/4.0dl	1000 pcs.
Item no. 19074	black	Ø 9.0cm	2.5dl/3.0dl/4.0dl	1000 pcs.



Item no. 15152

Item no. 23728
page 78



Item no. 19073

Item no. 23732
page 78

Suitable for
SOUP CUPS
page 92



LID FOR SOUP CUP

Item no. 36514	white	Ø 11.5cm	1.0dl	500 pcs.
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A close-up photograph of a person's hands holding a clear plastic food container filled with a salad. The person is also holding a black reusable fork with a piece of salad on it. The background is a blurred outdoor setting with green grass and yellow flowers. The image is overlaid with semi-transparent circular shapes in shades of grey and yellow.

FORK REUSABLE, CPLA
Item no. 23797, page 69

**FOOD CONTAINER
DELI, PLA**
Item no. 19498, page 64

CELLULOSE /
WOOD



The mark of
responsible forestry



THE WOODEN PATH IS THE RIGHT PATH

Nature shows us the path to follow when it comes to avoiding conventional plastics: it leads us directly into the FSC® forests, where wood and cellulose are harvested for natural packaging. The FSC® and PEFC certificate guarantees the long-term protection of the forest and the plants and animals that live in it. For tableware that is not only 100 percent natural, but also 100 percent honest.

Cellulose with an FSC® or PEFC certificate
IN THE HEARTLAND OF SUSTAINABILITY



01

Raw material wood



02

Cellulose fibres



03

Finished product

Forestry has been deeply rooted in sustainability for centuries. That's why it makes perfect sense to use **cellulose and wood fibres as ideal raw materials** for natural packaging and sustainable disposable tableware. We prefer to source these natural materials from forests that bear the FSC® label, the gold standard for forest certification. The Forest Stewardship Council (FSC®) guarantees responsible forest management. Due to the high level of global demand, we also consider PEFC-certified providers where necessary. Irrespective of their origin, wood, cardboard and paper products are definitely climate-friendly, with their light weight, among other things, saving a great deal of CO₂ during transport. They can be recycled or added to

the compost, where they decompose quickly even at low temperatures. Laminated or coated with various materials, wood-based products are both **heat and moisture resistant**. They can also easily be printed with elements of your corporate design, further boosting your company's image.

The mark of
responsible forestry
FSC® C115267



Look for FSC® certified products.

CUTLERY BIRCH*



Item no. 5554	knife	16.5cm	unwrapped	2500 pcs.
Item no. 5553	fork	16.5cm	unwrapped	2500 pcs.
Item no. 5536	spoon	16.5cm	unwrapped	2500 pcs.
Item no. 5524	teaspoon	11.0cm	unwrapped	5000 pcs.
Item no. 11405	spork	14.7cm	unwrapped	2000 pcs.
Item no. 3138	ice cream spoon	9.6cm	unwrapped	10000 pcs.
Item no. 4626	chip sticker in dispenser-box	8.5cm	unwrapped	10000 pcs.
Item no. N763	chip sticker	14.0cm	unwrapped	10000 pcs.
Item no. 11406	stirrer in dispenser-box	11.4cm	wrapped	10000 pcs.
Item no. 5092	stirrer in dispenser-box	11.4cm	unwrapped	10000 pcs.
Item no. 11408	stirrer in dispenser-box	14.0cm	wrapped	10000 pcs.
Item no. 3218	stirrer in dispenser-box	14.0cm	unwrapped	10000 pcs.
Item no. N180	stirrer	15.5cm	unwrapped	10000 pcs.
Item no. 13786	stirrer in dispenser-box	19.0cm	wrapped	10000 pcs.
Item no. 2469	stirrer	19.0cm	unwrapped	10000 pcs.

Item no. 13786



Item no. 5536

Item no. 5553

Item no. 3138

Item no. 5524

Item no. 5554

Item no. 4626

Item no. 11405

Item no. 2469

CUTLERY SET ECO-LINE BIRCH*



Item no. 20380	knife, fork, spoon, napkin	4-part	250 sets
Item no. 20381	knife, fork, napkin	3-part	250 sets
Item no. 20382	spoon, napkin	2-part	250 sets
Item no. 20383	fork, napkin	2-part	250 sets



Item no. 20380



Item no. 11970

Item no. 11968

Item no. 11969

CUTLERY ECO-LINE BIRCH*



Item no. 11968	knife	16.0cm	2000 pcs.
Item no. 11969	fork	16.0cm	2000 pcs.
Item no. 11970	spoon	16.0cm	2000 pcs.

CUTLERY PAPER WITH NATURESSE EMBOSSING



Item no. 20795	white	fork	16.5 cm	2000 pcs.
Item no. 22037	brown	fork	16.5 cm	2000 pcs.
Item no. 20796	white	knife	16.5 cm	2000 pcs.
Item no. 22038	brown	knife	16.5 cm	2000 pcs.
Item no. 20797	white	spoon	16.5 cm	2000 pcs.
Item no. 22039	brown	spoon	16.5 cm	2000 pcs.
Item no. 20798	white	teaspoon	12.0 cm	2000 pcs.
Item no. 22040	brown	teaspoon	12.0 cm	2000 pcs.
Item no. 20799	white	ice cream spoon	9.5 cm	3000 pcs.
Item no. 22041	brown	ice cream spoon	9.5 cm	3000 pcs.
Item no. 20800	white	chip sticker without embossing	8.8 cm	6000 pcs.



CUTLERY SET PAPER WITH NATURESSE EMBOSSING PACKED IN KRAFT BAG



Item no. 24820	knife/fork	brown, napkin white	16.5 cm	3-part	250 pcs.
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WRAP CUP, KRAFT
Item no. 17075, page 83

ICE CREAM SPOON, BIRCH
Item no. 3138, page 75

ICE CREAM CUP, KRAFT
Item no. 17903, page 88

NAPKIN PRINTED
Item no. 7747, page 83

CARDBOARD CUP KRAFT WITH PLA-COATING



Printed SUP compliant

Item no. 27636	Ø 6.0 cm	1.0 dl/4 oz	1000 pcs.
Item no. 27637	Ø 8.0 cm	2.0 dl/8 oz	1000 pcs.
Item no. 27638	Ø 9.0 cm	3.0 dl/12 oz	1000 pcs.
Item no. 27639	Ø 9.0 cm	4.0 dl/16 oz	1000 pcs.



Item no. 27638



VENDING COFFEE CUP NOT PLASTIC-LAMINATED



Printed, brown

Item no. 26811	Ø 7.0 cm	2.0 dl/8 oz	1000 pcs.
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COFFEE CUP NOT PLASTIC-LAMINATED



Printed, brown

Item no. 23574	Ø 5.6 cm	0.7 dl/2.5 oz	2000 pcs.
Item no. 23534	Ø 6.0 cm	1.0 dl/4 oz	1000 pcs.
Item no. 24626	Ø 7.5 cm	1.8 dl/7.5 oz	1000 pcs.
Item no. 23535	Ø 8.0 cm	2.0 dl/8 oz	1000 pcs.
Item no. 23536	Ø 9.0 cm	3.0 dl/12 oz	1000 pcs.
Item no. 26531	Ø 9.0 cm	4.0 dl/16 oz	1000 pcs.

Printed, design *naturesse* green

Item no. 23728	Ø 6.0 cm	1.0 dl/4 oz	1000 pcs.
Item no. 23729	Ø 8.0 cm	2.0 dl/8 oz	1000 pcs.
Item no. 23730	Ø 9.0 cm	3.0 dl/12 oz	1000 pcs.

Printed, design *palm leaf*

Item no. 23731	Ø 6.0 cm	1.0 dl/4 oz	1000 pcs.
Item no. 23732	Ø 8.0 cm	2.0 dl/8 oz	1000 pcs.
Item no. 23733	Ø 9.0 cm	3.0 dl/12 oz	1000 pcs.



Item no. 23535

All the not plastic-laminated cups have the following print:

Dieser Becher ist nicht Plastik-laminiert.
Ce gobelet n'a pas de laminage en plastique.
Questo bicchiere non è plastificato.
This cup is not plastic-laminated.
Este vaso no es de plástico laminado.



Item no. 23728



Item no. 23732

CARDBOARD CUP WITH PLA-COATING



Printed SUP compliant

Item no. 28121 Ø 5.0 cm 0.6 dl/2oz 2000 pcs.



Item no. 24615

COFFEE CUP DOUBLE WALL NOT PLASTIC-LAMINATED

Printed, brown

Item no. 24615 Ø 8.0 cm 2.0 dl/8oz 588 pcs.

Item no. 24616 Ø 9.0 cm 3.0 dl/12oz 480 pcs.

PAPER SIP LID

Item no. 30739 Ø 8.0 cm white 1000 pcs.

Item no. 30740 Ø 9.0 cm white 1000 pcs.



Item no. 30739



Item no. 30740



Item no. 27873

Item no. 27874

Item no. 27876

Item no. 27875

PAPER LID

Item no. 27873 Ø 6.0 cm white 1000 pcs.

Item no. 27874 Ø 7.5 cm white 1000 pcs.

Item no. 27875 Ø 8.0 cm white 1000 pcs.

Item no. 27876 Ø 9.0 cm white 1000 pcs.



DOMED LID

CPLA

Item no. 15152 Ø 6.0 cm white 500 pcs.

Item no. 15153 Ø 7.5 cm white 500 pcs.

Item no. 2837 Ø 8.0 cm white 1000 pcs.

Item no. 19073 Ø 8.0 cm black 1000 pcs.

Item no. 2590 Ø 9.0 cm white 1000 pcs.

Item no. 19074 Ø 9.0 cm black 1000 pcs.

Sugar cane

Item no. 20518 Ø 8.0 cm white 1000 pcs.

Item no. 20519 Ø 9.0 cm white 1000 pcs.



Item no. 15152



Item no. 19073



Item no. 20518

CARDBOARD SLEEVE

- Item no. 2523** sleeve suitable for all cups with Ø 8.0cm 1000 pcs.
- Item no. 1220** sleeve suitable for all cups with Ø 9.0cm 1000 pcs.

Item no. 23729
page 78



Item no. 2523



PAPER DRINKING STRAW INDIVIDUALLY WRAPPED



In dispenser-box of 250 pcs.

Item no. 23674 white Ø 0.6×24.0cm articulated 3000 pcs.



PAPER DRINKING STRAW



In dispenser-box of 250 pcs.

- | | | | | |
|-----------------------|----------------|--------------|-----------|-----------|
| Item no. 21053 | kraft brown | Ø 0.6×20.0cm | unwrapped | 5000 pcs. |
| Item no. 19119 | black | Ø 0.6×20.0cm | unwrapped | 5000 pcs. |
| Item no. 19120 | color assorted | Ø 0.6×20.0cm | unwrapped | 5000 pcs. |
| Item no. 19532 | black | Ø 0.6×23.0cm | unwrapped | 3000 pcs. |
| Item no. 19533 | kraft brown | Ø 0.6×23.0cm | unwrapped | 3000 pcs. |
| Item no. 19536 | black | Ø 0.8×15.0cm | unwrapped | 3000 pcs. |
| Item no. 19537 | kraft brown | Ø 0.8×15.0cm | unwrapped | 3000 pcs. |
| Item no. 19534 | black | Ø 0.8×23.0cm | unwrapped | 3000 pcs. |
| Item no. 19535 | kraft brown | Ø 0.8×23.0cm | unwrapped | 3000 pcs. |



Item no. 19120

Item no. 19536



Item no. 24434
page 58

Item no. 21053



Item no. 19532



Item no. 19119



CARTON PLATE KRAFT WITH GREASE BARRIER



Item no. 22877

Item no. 21544	brown	Ø 18.0 cm	round	1000 pcs.
Item no. 21552	brown	Ø 23.0 cm	round	500 pcs.
Item no. 22874	brown	23.5×23.5 cm	square	500 pcs.
Item no. 22875	brown	11.0×17.0 cm	rectangular	1500 pcs.
Item no. 22876	brown	13.0×20.0 cm	rectangular	1500 pcs.
Item no. 22877	brown	16.0×23.0 cm	rectangular	1000 pcs.



Item no. 22875



Item no. 22874



Item no. 21544



CARTON DIP-DISH KRAFT WITH GREASE BARRIER



Item no. 21611 brown 9.0×9.0×3.0 cm 100 ml 2000 pcs.

CARTON TRAY KRAFT WITH GREASE BARRIER



Item no. 20752

Item no. 21513	brown	9.0×16.0×3.0 cm	150 ml	2000 pcs.
Item no. 20751	brown	12.5×20.5×3.5 cm	270 ml	1000 pcs.
Item no. 20752	brown	14.0×22.0×3.7 cm	450 ml	1000 pcs.



TAKE AWAY-BOX KRAFT WITH PLA-COATING

Item no. 19064	13.0×11.2×6.5 cm	660 ml	rectangular	450 pcs.
Item no. 20690	17.0×12.5×7.2 cm	1200 ml	rectangular	300 pcs.
Item no. 19065	21.5×15.5×4.8 cm	1300 ml	rectangular	200 pcs.
Item no. 19066	21.5×15.5×6.5 cm	1800 ml	rectangular	200 pcs.
Item no. 19067	21.5×15.5×9.0 cm	2500 ml	rectangular	160 pcs.
Item no. 23397	21.5×15.5×6.5 cm	800/560 ml	rectangular, 2-part	200 pcs.



Item no. 19064



Item no. 19066



Item no. 23397

Item no. 14164



Item no. 20864



Item no. 16872

BURGER BOX KRAFT CORRUGATED CARDBOARD

Item no. 16872	10.5×10.2×8.0 cm	250 pcs.
Item no. 20864	12.2×12.2×9.0 cm	100 pcs.
Item no. 20701	12.5×12.5×8.0 cm	200 pcs.
Item no. 20702	15.0×15.0×10.0 cm	150 pcs.

FOOD BOX KRAFT CORRUGATED CARDBOARD

Item no. 19416	17.8×16.5×4.5 cm	rectangular	150 pcs.
Item no. 24416	20.5×10.7×7.9 cm	rectangular	200 pcs.



Item no. 24416



Item no. 19416

NAPKIN PRINTED



Printed, design *naturesse*

Item no. 7747	white	33.0×33.0 cm	1/8 fold	2-ply	2500 pcs.
Item no. 19137	natural	32.0×33.0 cm	1/8 fold	1-ply	7200 pcs.



Item no. 7747



Item no. 19137

FRESHPACK WITH MATER-BI-COATING



In dispenser-box

Item no. 14164	35.0×25.5 cm	5 kg	approx. 860 sheets
Item no. 14165	51.0×35.0 cm	5 kg	approx. 430 sheets



Item no. 14164



Item no. 19733

FRESHPACK UNCOATED



Item no. 19733	30.0×38.0 cm	5 kg	approx. 910 sheets
Item no. 19734	38.0×50.0 cm	5 kg	approx. 550 sheets



Item no. 17075

WRAP CUP KRAFT WITH PLA-COATING



Item no. 17075	brown	Ø 8.5/6.0×12.0 cm	360 ml	1000 pcs.
Item no. 17076	brown	Ø 8.0/6.0×14.0 cm	480 ml	1000 pcs.

SOUP CUP, KRAFT
Item no. 15531, page 92

WRAP CUP, KRAFT
Item no. 17075, page 83

ICE CREAM CUP, KRAFT
Item no. 17903, page 88

ICE CREAM SPOON, BIRCH
Item no. 3138, page 75



BOWL SQUARE, KRAFT
Item no. 23360, page 90

SPOON, BIRCH
Item no. 5536, page 75



NAPKIN
Item no. 7747, page 83



CUTLERY, BIRCH
Item no. 5554/5553, page 75

BOWL ROUND, KRAFT
Item no. 17012, page 89



BOAT, PINE-WOOD
Item no. 10060, page 93

SPORK, BIRCH
Item no. 11405, page 75

SANDWICH PACK KRAFT WITH PLA-COATING AND PLA-WINDOW

Item no. 21019 brown 12.5×7.2 cm 500 pcs.



TRIANGLE PACKAGING KRAFT WITH PLA-COATING, HINGED LID AND PLA-WINDOW

Item no. 21145 brown 16.7×12.9×4.5 cm 200 pcs.

TRANSPORT BOX KRAFT WITH PLA-WINDOW

Item no. 22866 brown 36.0×25.0×8.0 cm suitable for platters 21096/NI36 2-part 50 pcs.

Item no. 22867 brown 46.0×32.0×8.0 cm suitable for platters 20725/NI37 2-part 50 pcs.

Item no. 22868 brown 56.0×32.0×8.0 cm suitable for platters 20726/4747 2-part 50 pcs.

Item no. 4747
page 25



Item no. 21096
page 33



Item no. 22866



Item no. 22866

Item no. 22867

Item no. 22868

TAKE-AWAY BOX KRAFT WITH PLA-COATING



Item no. 15771	brown	8.5×6.5×9.0 cm	700ml	400 pcs.
Item no. 15772	brown	11.0×9.0×6.5 cm	800ml	260 pcs.
Item no. 15774	brown	16.0×9.0×6.0 cm	1000ml	250 pcs.
Item no. 15773	brown	15.2×12.0×6.5 cm	1300ml	160 pcs.
Item no. 15775	brown	20.0×14.0×6.5 cm	2000ml	200 pcs.



Item no. 15771



Item no. 15773



Item no. 15775



Item no. 10683

Item no. 14846

WRAP PACK KRAFT WITH PLA-COATING AND PLA-WINDOW

Item no. 10683	brown	9.0×5.0×13.9 cm/17.0 cm	500 pcs.
Item no. 14846	brown	9.0×5.0×9.0 cm/12.1 cm	500 pcs.

FOOD BOX KRAFT WITH PLA-COATING AND PLA-WINDOW

Item no. 13591	brown	12.5×7.7×7.2 cm	500 pcs.
Item no. 22756	brown	11.0×11.0×4.0 cm	500 pcs.
Item no. 20682	brown	12.0×12.0×5.0 cm	500 pcs.



Item no. 13591

Item no. 20682

Item no. 22756

ICE CREAM CUP ROUND KRAFT WITH PLA-COATING



Printed, design naturessse

Item no. 17902	Ø 7.5×4.5cm	120 ml	1000 pcs.
Item no. 17903	Ø 8.5×5.2 cm	180 ml	1000 pcs.
Item no. 17904	Ø 9.6×5.2cm	240 ml	1000 pcs.
Item no. 17905	Ø 10.5×6.0cm	340 ml	500 pcs.
Item no. 20744	Ø 10.5×7.5cm	440 ml	500 pcs.

Lid PLA

Item no. 19248	transparent	stackable, for item no. 17902	1000 pcs.
Item no. 19249	transparent	stackable, for item no. 17903	800 pcs.
Item no. 19250	transparent	stackable, for item no. 17904	750 pcs.
Item no. 19251	transparent	stackable, for item no. 17905/20744	750 pcs.

Lid Kraft/PLA

Item no. 21344	brown	for item no. 17902	500 pcs.
Item no. 21345	brown	for item no. 17903	500 pcs.
Item no. 21346	brown	for item no. 17904	500 pcs.
Item no. 21347	brown	for item no. 17905/20744	500 pcs.

Ice cream spoon

Item no. 20799	white	ice cream spoon, paper	3000 pcs.
Item no. 22041	brown	ice cream spoon, paper	3000 pcs.



Closure system with lid: there's a Kraft or PLA lid for every bowl and ice cream cup.

01 ice cream cup Kraft, with PLA-coating

02 Lid Kraft or PLA

03 Integrated solution

BOWL ROUND KRAFT WITH PLA-COATING



Printed, design naturessse

Item no. 20745	brown	Ø 12.0×4.5cm	300 ml	500 pcs.
Item no. 20746	brown	Ø 12.0×6.0cm	445 ml	500 pcs.
Item no. 17011	brown	Ø 15.0×4.5cm	500 ml	300 pcs.
Item no. 17012	brown	Ø 15.0×6.0cm	690 ml	250 pcs.
Item no. 22467	brown	Ø 15.0×7.8cm	950 ml	300 pcs.
Item no. 17013	brown	Ø 18.5×4.9cm	900 ml	180 pcs.
Item no. 17014	brown	Ø 18.5×6.6cm	1200 ml	160 pcs.

Lid PLA with anti-fog

Item no. 20854	transparent	Type  stackable, for item no. 20745/20746	400 pcs.
Item no. 17590	transparent	Type  stackable, for item no. 17011/17012/22467	300 pcs.
Item no. 17592	transparent	Type  stackable, for item no. 17013/17014	300 pcs.

Lid Kraft/PLA

Item no. 21348	brown	for item no. 20745/20746	400 pcs.
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Lid Kraft not plastic-laminated

Item no. 21349	brown	Type  for item no. 17011/17012/22467	250 pcs.
Item no. 21350	brown	Type  for item no. 17013/17014	150 pcs.



SAUCE CUP KRAFT WITH PLA COATING



Item no. 15303



Item no. 24187

Item no. 24187	Ø 6.2×4.0cm	65ml	1000 pcs.
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Lid PLA

Item no. 15303	transparent, for item no. 24187	2000 pcs.
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BOWL SQUARE KRAFT WITH PLA-COATING



Printed, design *naturesse*

Item no. 23358		11.5×11.5×4.5 cm	345 ml	300 pcs.
Item no. 23359		11.5×11.5×6.0 cm	450 ml	300 pcs.
Item no. 23360		17.0×17.0×4.0 cm	750 ml	300 pcs.
Item no. 23361		17.0×17.0×5.0 cm	1000 ml	300 pcs.
Item no. 23362		17.0×17.0×6.4 cm	1300 ml	300 pcs.

Lid PLA with anti-fog

Item no. 23369	transparent	Type 01 for item no. 23358/23359	300 pcs.
Item no. 23370	transparent	Type 01 for item no. 23360/23361/23362	300 pcs.

Lid Kraft/PLA

Item no. 23363	brown	Type 04 for item no. 23358/23359	300 pcs.
Item no. 23364	brown	Type 04 for item no. 23360/23361/23362	300 pcs.

Item no. 23358



Item no. 23362



Item no. 23360



Item no. 23363



Item no. 23370



Item no. 23369



BOWL RECTANGULAR KRAFT WITH PLA-COATING



Printed, design *naturesse*

Item no. 22134	brown	12.5×10.5×4.0 cm	275 ml	500 pcs.
Item no. 22135	brown	12.5×10.5×5.0 cm	375 ml	500 pcs.
Item no. 22136	brown	12.5×10.5×6.4 cm	500 ml	500 pcs.
Item no. 22140	brown	17.3×12.0×4.0 cm	500 ml	300 pcs.
Item no. 22141	brown	17.3×12.0×5.1 cm	650 ml	300 pcs.
Item no. 22142	brown	17.3×12.0×5.7 cm	750 ml	300 pcs.
Item no. 22143	brown	17.3×12.0×7.5 cm	1000 ml	300 pcs.



Item no. 22134

Lid PLA with anti-fog

Item no. 22138	transparent	Type 01 for item no. 22134/22135/22136	500 pcs.
Item no. 22145	transparent	Type 01 for item no. 22140/22141/22142/22143	300 pcs.

Lid Kraft/PLA

Item no. 22869	brown	Type 04 for item no. 22140/22141/22142/22143	300 pcs.
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Item no. 22136

Item no. 22138



Item no. 22869

Item no. 22143



Item no. 22145

Item no. 22141

VERY SPACE-SAVING

- ✓ Ideal where space is limited
- ✓ For hot and cold applications

- ✓ Lid made of Kraft or PLA
- ✓ Sealable

1 lid format
FOR
4 SIZES

Item no.
22138



Item no.
22869



Item no.
22145



Item no. 22134

Item no. 22135

Item no. 22136



Item no. 22140

Item no. 22141

Item no. 22142

Item no. 22143

SOUP CUP KRAFT WITH PLA-COATING



Printed, design natureesse

Item no. 15529	brown	Ø 9.0×6.0cm	230 ml	500 pcs.
Item no. 15530	brown	Ø 9.0×8.0cm	345 ml	500 pcs.
Item no. 15531	brown	Ø 9.8×10.2cm	480 ml	500 pcs.
Item no. 15532	brown	Ø 11.8×11.0cm	780 ml	375 pcs.
Item no. 15533	brown	Ø 11.8×13.3cm	950 ml	375 pcs.

Item no. 15534



Item no. 15529

Lid Kraft/PLA

Item no. 15534	brown	Type 04	stackable, for item no. 15529/15530	500 pcs.
Item no. 15535	brown	Type 04	stackable, for item no. 15531	500 pcs.
Item no. 15536	brown	Type 04	stackable, for item no. 15532/15533	375 pcs.



Item no. 36512

Item no. 36515

SOUP CUP CARDBOARD WITH PLA-COATING



Printed, natureesse

Item no. 36510	white	Ø 11.5×6.5cm	360 ml	500 pcs.
Item no. 36511	white	Ø 11.5×8.0cm	480 ml	500 pcs.
Item no. 36512	white	Ø 11.5×11.3cm	720 ml	500 pcs.
Item no. 36513	white	Ø 11.5×14.7cm	930 ml	500 pcs.

Lid CPLA

Item no. 36514	white	for item no. 36510/36511/36512/36513	500 pcs.
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BOAT KRAFT WITH PLA-COATING



Item no. 16527	brown	7.5×4.8×2.7cm	120 ml	1000 pcs.
Item no. 16528	brown	8.5×5.1×3.6cm	200 ml	1000 pcs.
Item no. 16529	brown	10.0×6.0×4.1cm	300 ml	1000 pcs.
Item no. 16530	brown	10.7×6.9×4.1cm	400 ml	1000 pcs.
Item no. 16531	brown	13.7×8.6×5.2cm	800 ml	500 pcs.
Item no. 16532	brown	16.8×9.6×5.7cm	1000 ml	500 pcs.

Item no. 16532



Item no. 16527

BOWL ROUND KRAFT WITH PLA-COATING

Printed, white/brown

Item no. 23885	Ø 15.0×6.0 cm	690 ml	600 pcs.
Item no. 26604	Ø 18.5×4.9 cm	900 ml	252 pcs.
Item no. 23886	Ø 18.5×6.5 cm	1200 ml	240 pcs.

Lid PLA with anti-fog

Item no. 17590	transparent	Type 01 for item no. 23885	500 pcs.
Item no. 17592	transparent	Type 01 for item no. 26604/23886	500 pcs.

Lid Kraft not plastic-laminated

Item no. 21349	Type 04 for item no. 23885	250 pcs.
Item no. 21350	Type 04 for item no. 26604/23886	150 pcs.

Item no. 23886



Item no. 23885



Item no. 26604

Item no. 17592

PINE-WOOD* BOAT



Item no. 10057	8.0×6.0×1.0 cm	30 ml	4 000 pcs.
Item no. 10058	11.0×6.5×1.5 cm	50 ml	4 000 pcs.
Item no. 10059	17.0×9.0×2.0 cm	150 ml	2 000 pcs.
Item no. 17494	22.0×11.5×2.5 cm	320 ml	1 000 pcs.
Item no. 10060	24.5×11.0×2.5 cm	450 ml	2 000 pcs.

Item no. 10059



Item no. 1756
page 99

Item no. 17494



Item no. N334
page 99

DISHES WITHOUT PLASTIC LAMINATION

DRINKING CUPS
NOT PLASTIC-LAMINATED
on page 78

We have expanded our product range to offer you an additional, natural alternative to traditional single-use products. In addition to our kraft dishes with PLA coating, we have introduced a selection of non-plastic-laminated dishes. All items are labelled accordingly so that guests can identify them easily at a glance.

ICE CREAM CUPS KRAFT NOT PLASTIC-LAMINATED



Printed, design naturese

Item no. 28182	Ø 7.5×4.5cm	120 ml	1000 pcs.
Item no. 28183	Ø 8.5×5.2cm	180 ml	1000 pcs.
Item no. 28184	Ø 9.6×5.2cm	240 ml	1000 pcs.
Item no. 28185	Ø 10.5×6.0cm	340 ml	500 pcs.
Item no. 28186	Ø 10.5×7.5cm	440 ml	500 pcs.

Print on the
backside of the cup



Item no. 28190

Lid Kraft not plastic-laminated

Item no. 28187	brown	for item no. 28182	500 pcs.
Item no. 28188	brown	for item no. 28183	500 pcs.
Item no. 28189	brown	for item no. 28184	500 pcs.
Item no. 28190	brown	for item no. 28185/28186	500 pcs.



Item no. 28183

Item no. 28184

Item no. 28185

Item no. 28186

Item no. 28159



Item no. 28161

SAUCE CUP KRAFT NOT PLASTIC-LAMINATED



Item no. 28159	Ø 6.2×4.0cm	65 ml	1000 pcs.
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Lid Kraft not plastic-laminated

Item no. 28161	brown	for item no. 28159	1000 pcs.
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BOWL ROUND KRAFT NOT PLASTIC-LAMINATED



Item no. 28030	Ø 12.0×4.5cm	300 ml	500 pcs.
Item no. 28170	Ø 12.0×6.0cm	445 ml	500 pcs.
Item no. 27961	Ø 15.0×4.5cm	500 ml	300 pcs.
Item no. 27962	Ø 15.0×6.0cm	690 ml	250 pcs.
Item no. 28158	Ø 15.0×7.8cm	950 ml	300 pcs.
Item no. 27963	Ø 18.5×4.9cm	900 ml	180 pcs.
Item no. 27964	Ø 18.5×6.6cm	1200 ml	160 pcs.

Lid Kraft not plastic-laminated with a cellulose window

Item no. 28031	brown	for item no. 28030/28170	450 pcs.
Item no. 27965	brown	for item no. 27961/27962/28158	250 pcs.
Item no. 27966	brown	for item no. 27963/27964	150 pcs.

Lid Kraft not plastic-laminated

Item no. 21349	Type 	for item no. 27961/27962/28158	250 pcs.
Item no. 21350	Type 	for item no. 27963/27964	150 pcs.



DISH SQUARE KRAFT NOT PLASTIC-LAMINATED



Item no. 28177	17.0×17.0×4.0 cm	750 ml	300 pcs.
Item no. 28178	17.0×17.0×5.0 cm	1000 ml	300 pcs.

Lid Kraft not plastic-laminated with a cellulose window

Item no. 28181	brown	for item no. 28177/28178	300 pcs.
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B A M B O O



NATURE'S SPEED RECORD

Bamboo is a wonder of nature. And one that grows extremely fast. The record is around 90cm... per day. After harvesting, the stalks re-grow without human intervention. A wonderful basis, in other words, for the production of stylish and functional take-away tableware made of sturdy cardboard – without felling a single tree.



Bamboo

THE GRASSES OF THE FUTURE



01

Raw material
bamboo stalks



02

Extracted
bamboo fibres



03

Finished product

The saying «Trees don't grow into the sky» suggests that all good things come to an end. Bamboo, however, begs to differ. Certain types of bamboo can easily grow **half a metre in a single day** – a height that trees would only reach after many months. Once the bamboo has been cut, these grasses soon grow back again all by themselves. Bamboo needs no pesticides, no chemical fertilisers and **no artificial irrigation** to achieve its tremendous growth. All this is reason enough to make natural take-away tableware

out of it – tree-free. The cellulose of the bamboo fibres can be used to produce very sturdy cardboard that meets all take-away requirements. It has a light, brownish colour by nature. The delicate surface can be perfectly printed and is also a delight to the eye. The type of bamboo used is Moso, i.e. not the staple food of pandas, meaning that their habitat is left intact. The diverse range is 100 percent biodegradable and climate-friendly.

STICK BAMBOO NATURAL*

In dispenser-box of 250 pcs.

Item no. 2677	4.0 cm	Saigon III	4 000 pcs.
Item no. 10122	6.0 cm	Saigon IV	4 000 pcs.
Item no. 11394	9.0 cm	Saigon V	4 000 pcs.
Item no. 2760	10.5 cm	Saigon I	4 000 pcs.
Item no. 2761	12.0 cm	Saigon II	4 000 pcs.
Item no. 11395	15.0 cm	Saigon VI	4 000 pcs.
Item no. 11396	18.0 cm	Saigon VII	4 000 pcs.
Item no. 2762	9.0 cm	Tokyo I	4 000 pcs.
Item no. 2763	12.0 cm	Tokyo II	4 000 pcs.
Item no. N181	14.0 cm	Tokyo III	4 000 pcs.
Item no. N334	18.0 cm	Tokyo IV	4 000 pcs.

Pair, wrapped

Item no. 1756	23.0 cm	Chopsticks	2 000 pcs.
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STICK BAMBOO BLACK/NATURAL*

In dispenser-box of 250 pcs.

Item no. 10052	8.0 cm	Mumbai I	4 000 pcs.
Item no. 10053	12.0 cm	Mumbai II	4 000 pcs.
Item no. 10054	8.0 cm	Twisted I	4 000 pcs.
Item no. 10055	12.0 cm	Twisted II	4 000 pcs.

SANDWICH BAG WITH PLA-WINDOW



Item no. 15675	28.0×10.0+2×3.0cm	500 pcs.
Item no. 15676	23.0×14.0+2×3.0cm	500 pcs.
Item no. 15677	23.0×21.0+2×3.5cm	500 pcs.
Item no. 15678	33.0×12.0+2×3.0cm	500 pcs.



SANDWICH BAG WITH PLA STRIP WINDOW



Item no. 15684	37.0×16.0+2×4.0cm	500 pcs.
Item no. 15685	43.0×21.0+2×4.0cm	500 pcs.
Item no. 15686	33.0×12.0+2×3.0cm	500 pcs.
Item no. 15687	27.0×26.0+2×3.5cm	500 pcs.



Item no. 15684

Item no. 15680



BREAD BAG



Item no. 15679	28.0×10.0+2×2.75cm	500 pcs.
Item no. 15680	22.5×14.0+2×3.0cm	500 pcs.
Item no. 15681	23.0×21.0+2×3.5cm	500 pcs.
Item no. 15682	33.0×12.0+2×3.0cm	500 pcs.
Item no. 15683	37.0×16.0+2×4.0cm	500 pcs.

WRAPPER



Item no. 16070	55.0×3.3cm	self-adhesive	1000 pcs.
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Item no. 16823
page 45

Item no. 16070

Item no. 18004
page 45



PAPERWISE – A GOOD SIGN

PaperWise stands for the process by which high-quality cardboard is made out of cellulose derived from agricultural residual materials. The PaperWise take-away products use agricultural waste products such as stalks and leaves. This means that no wood from trees is needed to make cardboard.

BREAD BAG, BAMBOO

Item no. 15680, page 100



**STICK BAMBOO
BLACK/NATURAL**

Item no. 10053/ 10054,
page 99

**STICK BAMBOO
NATURAL**

Item no. 11396, page 99



**CHOPSTICKS
BAMBOO NATURAL**

Item no. 1756,
page 99

WRAPPER BAMBOO

Item no. 16070, page 100



**SANDWICH BAG
WITH PLA-WINDOW**

Item no. 15676, page 100



MATER-BI



BAGS OF NATURAL RESOURCES

Nature would surely love to give all those plastic shopping bags the sack. This is why the carrier bags, pouches and films from naturessa use no conventional plastic at all. Instead they are made from natural vegetable oil and vegetable starch (Mater-Bi). The tear-resistant bag range can even be disposed of via the household compost.



Mater-Bi

SHOPPING BAGS WITH A SECONDARY USE



01

Raw material vegetable
oil and starch



02

Granulated starch



03

Finished product

A lot of conventional plastic is still used for shopping. The semi-transparent shopping bags that have been the norm in retail up to now are made from petroleum and normally end up in the waste. Both aspects – bags made with a problematic resource and waste generation – are unnecessary thanks to the ideas of nature and the innovations of naturesses. The naturesses bags, pouches and films are made of a material called Mater-Bi, which is nothing other than a starch blend on the basis

of vegetable oil and vegetable starch. And the result is also strong: the solutions produced from Mater-Bi are **tear-resistant**, very robust and also breathable. As natural products, they return to nature again after use. All naturesses bags are certified to DIN EN 13432 and may be **disposed of in the household compost** without a second thought. This way, a shopping bag can have a second lease of life as a garden waste bag.



Item no. 5024

GREEN WASTE BAG

Item no. 5024	24.0+2×9.5×50.0cm	10lt	0.017 mm	10 bags per roll
Item no. 5025	50.0×69.0cm	30lt	0.030 mm	10 bags per roll
Item no. 5026	60.0×84.0cm	60lt	0.035 mm	10 bags per roll

Item no. 17633



DOPPEL-NUTZEN:
als Einkaufs-
und Kompost-
beutel

KNOT BAG

Printed, design Nature Bag

Item no. 17633	22.0+2×6.0×43.0cm	0.014 mm	150 bags per roll
Item no. 12965	22.0+2×6.0×49.0cm	0.014 mm	120 bags per roll
Item no. 3545	23.0+2×9.5×49.0cm	0.023 mm	100 bags per roll
Item no. 22999	27.5+2×8.0×50.0cm	0.023 mm	100 bags per roll



Item no. 5027

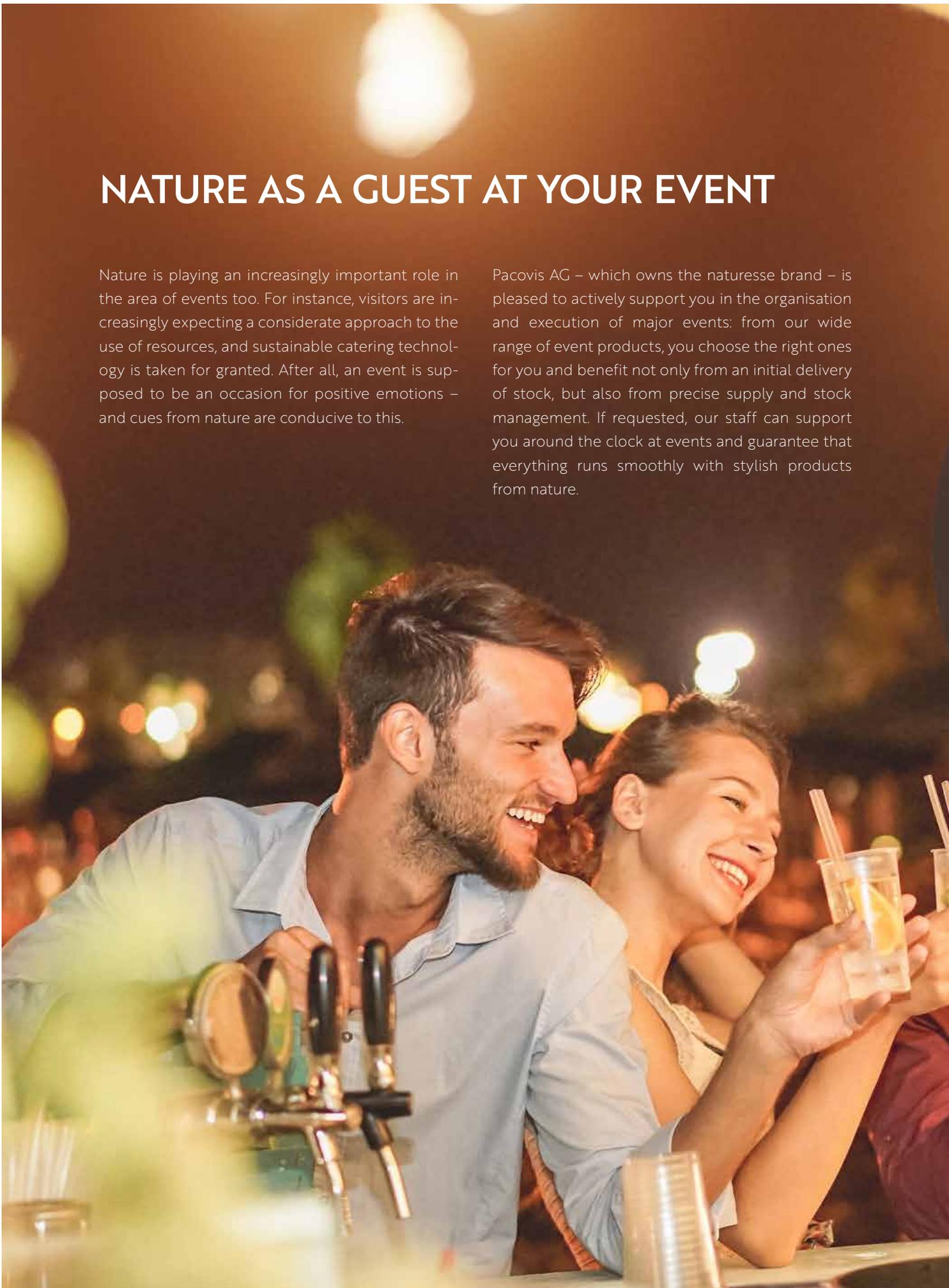
GREEN WASTE BAG (INLINER)

Item no. 5027	46.0×44.0×130.0cm	120lt/140lt	0.020 mm	8 bags per roll
Item no. 5028	57.0×58.0×135.0cm	240lt	0.020 mm	8 bags per roll
Item no. 5064	83.0×45.0×140.0cm	360lt	0.025 mm	5 bags per roll
Item no. 5049	115.0×75.0×150.0cm	800lt	0.030 mm	5 bags per roll

NATURE AS A GUEST AT YOUR EVENT

Nature is playing an increasingly important role in the area of events too. For instance, visitors are increasingly expecting a considerate approach to the use of resources, and sustainable catering technology is taken for granted. After all, an event is supposed to be an occasion for positive emotions – and cues from nature are conducive to this.

Pacovis AG – which owns the naturese brand – is pleased to actively support you in the organisation and execution of major events: from our wide range of event products, you choose the right ones for you and benefit not only from an initial delivery of stock, but also from precise supply and stock management. If requested, our staff can support you around the clock at events and guarantee that everything runs smoothly with stylish products from nature.





Your
**STRONG
PARTNER**

DISPOSAL – A GOOD QUESTION

One issue that keeps coming up is how to dispose of nature's items properly. After all, the raw materials used are all 100 percent biodegradable. So where should they go when they've served their purpose? Unfortunately, every country, every region and even almost every municipality has different requirements and different regulations, so there is not just one simple answer. But one thing is the same everywhere: regardless of whether the products are fermented, composted, biodegraded or incinerated, the nature's items are always more ecologically sound than conventionally produced single-use tableware made from fossil raw materials. The method of disposal plays a lesser role in the sustainability debate.

Our technical experts are happy to advise you. We look forward to hearing from you!

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Other countries

See page 114

YOUR DESIGN AS AN EXQUISITE TOUCH

Your decision as a company to choose sustainability already meets with widespread approval. You can build on this and associate your brand directly with the natural packaging – by having everything imprinted to your custom design. Draw attention to yourself and give your customers your own design or messages as a delicious side dish.

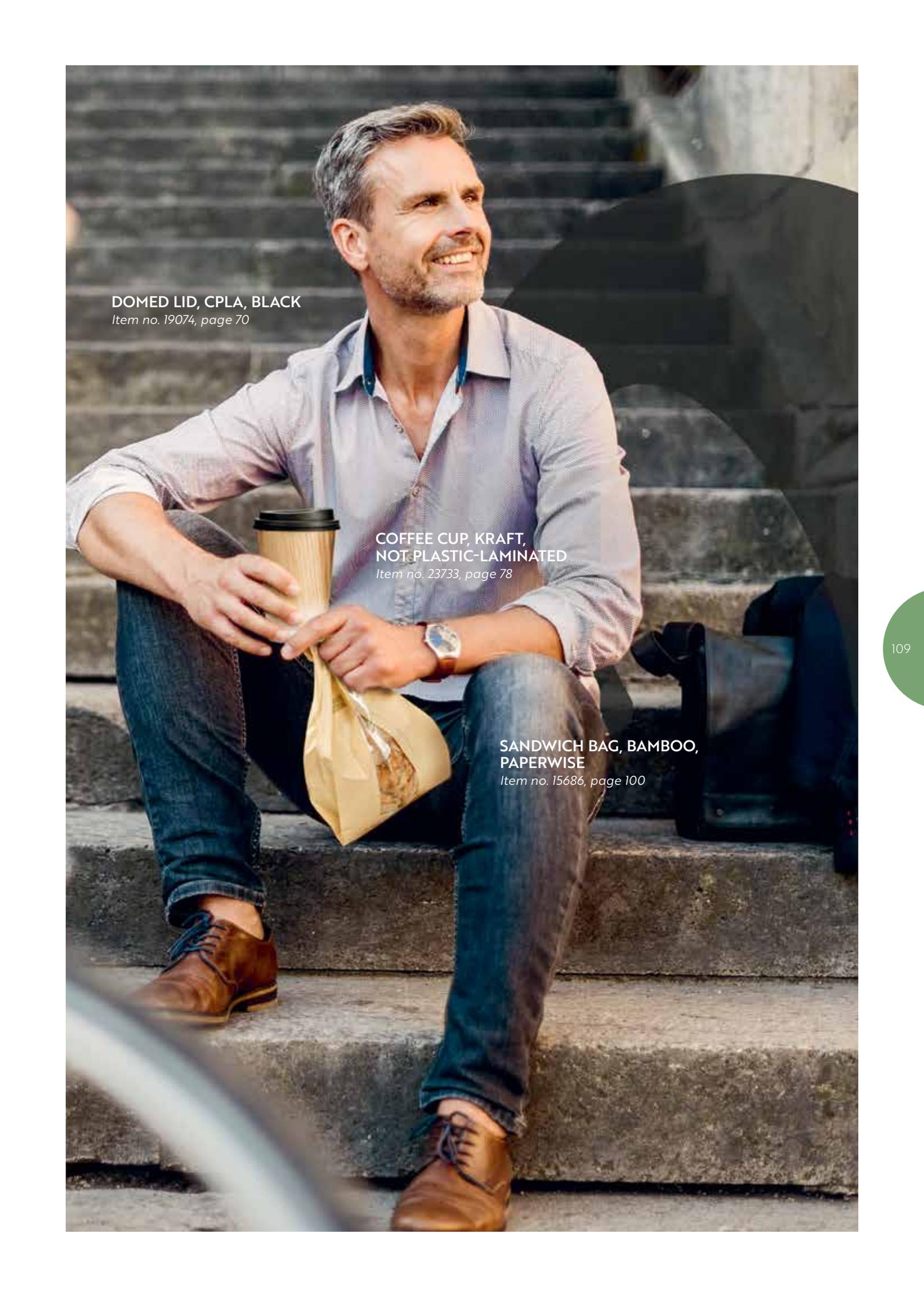
Whether meal trays, napkins, products for hot and cold drinks or many other forms of single-use packaging made from natural raw materials – we have the expertise to give comprehensive advice on how to best imprint and personalise your items. Because naturally it's a stylish solution you're looking for. But it's also a matter of food safety, industry standards, laws and shelf life. Pacovis has a team of experts who support the customer from the consultation

stage through to the production process and expertly bridge the gap between developers and packaging manufacturers.



The imprinted items are **marked with a symbol** in this catalogue.



A man with short grey hair and a beard is sitting on stone steps. He is wearing a light blue button-down shirt, dark blue jeans, and brown leather shoes. He is holding a brown paper coffee cup with a black lid in his right hand and a brown paper sandwich bag in his left hand. He is smiling and looking off to the side. The background shows more stone steps and a dark jacket lying on the ground.

DOMED LID, CPLA, BLACK
Item no. 19074, page 70

**COFFEE CUP, KRAFT,
NOT PLASTIC-LAMINATED**
Item no. 23733, page 78

**SANDWICH BAG, BAMBOO,
PAPERWISE**
Item no. 15686, page 100

OUR RESPONSIBILITY – YOUR SAFETY



At Pacovis, we embrace our responsibility towards people, towards the environment and towards you. This is evident in our efforts to ensure fair working conditions, the care we take with respect to the environment and our great commitment to food safety.

All our suppliers guarantee socio-ethical and ecological procurement practices in compliance with the ILO conventions. Preference is given to suppliers who are additionally certified compliant with ethical standards such as Sedex, SA 8000 or BSCI. Throughout the entire manufacturing process, we adhere rigorously to all laws, provisions, rules of conduct and industrial standards – labour law, fiscal legislation, European and international law and the core UN conventions.

We often even anticipate the enactment of new legislation. The latest example being with respect to the use of PFAS (perfluorinated and polyfluorinated alkyl compounds), which are set to be strictly regulated or banned by the EU in a few years' time. PFAS are contained in many things that are part and parcel of our everyday lives, from anti-fogging agents

and rain jackets to dental floss. Up until now, we have also sometimes relied on the positive properties of PFAS. This is because PFAS additives represent an ideal solution for reducing food waste, as they make it possible to produce grease- and water-resistant take-away packaging. For a number of years, practically our entire nature range has been PFAS-free – with the exception of our products made from sugar cane fibres.

We have now also found a solution for these products, meaning we are leading the way ahead of future EU legislation. This initiative is further evidence of the great care we take to protect food quality as well as food safety properties. We comply with and exceed requirements in the areas of food-grade approvals, foodstuffs law and food packaging, and are certified in line with recognised industrial standards. We fulfil the safety and hygiene requirements in accordance with the GFSI standards HACCP, IFS, BRC, FSSC 22000 and offer you labels such as Sedex, FSC, ISO 14001, VLOG, Organic Farming Ordinance and several more.





As an FSC®-certified company, forest protection is very important to us. We therefore welcome the upcoming, more effective EU regulation on the import and trade of timber. This European Deforestation Regulation (EUDR) will require us to do considerably more going forwards, as we will be required to provide comprehensive proof of the origin of the wood used in our products, among other things. However, these efforts are very much in keeping with our social and environmental commitment, which is particularly noticeable in the products of the naturessse brand: socio-ethical guidelines and ecological procurement are of paramount importance here. In addition to compliance with all specifications and

the above certifications, the entire naturessse product range is certified to DIN EN 13432, which guarantees residue-free industrial compostability.

We have been dealing with the topic of sustainability intensively for more than 20 years. We are constantly looking for realisable improvements and questioning existing regulations. As a symbol of our commitment to climate protection, we have therefore created Pacovis pro climate. An important part of this is our own fund for climate projects, which we top up every year. Further information in this regard can be found on pages 12 and 13.





DOME LID WITH STRAW HOLE, PLA
Item no. 2827, page 58

PAPER DRINKING STRAW
Item no. 21053, page 80

COLD DRINKS CUP, PLA
Item no. 24434, page 58

CERTIFICATIONS AND LABELS IN BRIEF

OK COMPOST HOME TÜV AUSTRIA

The OK compost HOME logo guarantees that a product is fully biodegradable in garden compost and has no negative impact on the environment.

DIN EN 13432

DIN EN 13432 stands for «industrial compostability» and means that a material degrades to water, carbon dioxide and biomass in industrial composting operations under defined conditions (time, temperature, oxygen, humidity) and in the presence of microorganisms or fungi.

DIN EN 12875

The standardised symbol for both the DIN EN 12875 and DIN EN 12875-2 standards indicates that household goods are dishwasher-safe in the broadest sense.

SA 8000

SA 8000 is an international standard that seeks to improve working conditions, and serves as a minimum requirement for social and labour standards. SA 8000 is based on conventions of the International Labour Organization (ILO) and the United Nations (UN).

SEDEX AND SMETA

Supplier Ethical Data Exchange is a membership organisation for companies that have committed themselves to continuously improving ethical standards in their supply chain. The audit covers areas such as working conditions, occupational health and safety, environmental management and hygiene.

ISO 14001

The international environmental management standard ISO 14001 sets out internationally agreed requirements for an environmental management system, and is part of a family of standards. This

includes numerous other standards in various areas of environmental management, such as life cycle assessments, environmental indicators and environmental performance evaluation.

FSC®

FSC® stands for «Forest Stewardship Council», an international certification system for more sustainable forestry. FSC®-certified forests and plantations, which among other things are subject to strict ecological and social principles are managed in order to protect conservation.

PEFC

PEFC stands for «Programme for the Endorsement of Forest Certification Schemes», a certificate that has been created by forest owners and the timber industry. In order to protect our environment and demonstrably adhere to laws such as the EUTR, EUDR and HHV, Pacovis only sells products that come from sustainably managed forests that are either FSC®- or PEFC-certified. Wherever possible, we source FSC®-certified products, as these are subject to more stringent controls.

FOOD SAFETY

Food safety includes the aspect of hygiene. It stands for all measures and concepts that are intended to ensure that food is suitable for consumption by the end consumer without any adverse effects or damage to health.

CLIMATE NEUTRALITY

Reducing the pollutant emissions generated by our nature products is our number one goal when it comes to climate protection. We offset the remaining emissions through climate projects that fulfil the criteria of the Paris Agreement. You can find out more about Pacovis pro climate's commitment on page 12 of this catalogue.

DISTRIBUTION PARTNERS – NATURALNESS TRANSCENDS BORDERS

Advice and product availability in all of Europe.

Sustainability is very much in demand. Thus it is that we are delighted to offer you our natural products of the naturessse brand in nearly every European country. Regional distribution partners are always ready to help you with expert advice, and can supply you directly from the local warehouses. That way you benefit from short de-

livery times and competent regional support. The distribution network is organised from our headquarters in Switzerland and our three subsidiaries in Germany, Austria and the Czech Republic. In addition, we have established exclusive partnerships for you in some countries in order to offer you expert local support.

DISTRIBUTION PARTNERS

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biopack.be

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 DISTRIBUTION IN FURTHER COUNTRIES

Also in these countries, we supply you with our naturrese products through local partners. Feel free to contact Pacovis AG, the company of the naturrese brand, at any time on +41 56 485 93 99. We will get you in touch with the right local partner.



CHOPSTICKS, BAMBOO
Item no. 1756, page 99

**BOAT, KRAFT,
WITH PLA-COATING**
Item no. 16530, page 92



A PROMISE THAT MAKES EVERYONE HAPPY



Pacovis is an owner-managed family business and provider of technological knowledge services and products for the food and catering industries.

«Happy to serve» is the essence of what we do, a principle we have upheld since our founding in 1935, and we address it conceptually and visually in all our interactions with you: we search out the best solutions for you, look ahead conscientiously on your behalf and make every effort until you are completely thrilled. After all, **«to serve» is our philosophy and making you «happy» is our goal.**

Serving is part of your job. And ours too. **Making our customers happy** is our top priority. This has been our guiding principle for 90 years, and everything else flows out of that. We are a traditional Swiss company with around 650 employees and the very special passion to serve up the very best for you, always with a smile.

Our group of companies has grown many times over since its founding – and now has branches in Germany, Austria and Switzerland as well as subsidiaries in the Czech Republic, Romania and Turkey in addition to sales partners throughout Europe.

Our success over the past decades is based on a clear recipe: it takes an alert mind. Because it's only by listening attentively that we can present the right solutions – on a silver platter, as it were. You could say our **exceptional customer proximity** is our open secret for every perfect idea. But it also requires persistence and consistency. Because the best answer to your needs has to be well-researched and optimally developed. In combination with an unprecedented commitment, this results in complete satisfaction. Your satisfaction. And ours too.

We tackle your challenges with joy and passion and make your day-to-day work easier so that you can focus on your core business. **Pacovis supports you with products and expertise in the following areas:**

So that you are **Happy**

FOOD PACKAGING, CATERING



CONSUMABLES



HYGIENE, CLEANING AND OCCUPATIONAL SAFETY



RAW MATERIALS



TECHNOLOGY



CONVENIENCE



suplesse

suplesse articles preserve natural resources thanks to the targeted use of raw materials. The proportion of plastic they contain is largely reduced and the products are primarily made from renewable raw materials or recycled materials. We respect the environment and promote a circular economy. With suplesse, you get the best functionality with a high level of sustainability.

suplesse stands for

- ✓ ecological and sustainable
- ✓ resource-optimised
- ✓ guaranteed food-safe
- ✓ dependable quality, tested to EU standards

PACOVIS IS MORE
than naturessse:



Happy to Serve.

#1

Consistent dependability

Sound family business, since 1935

#2

Complete service package

#3

High security of supply

#4

Personalised customer advice

#5

Tailored solutions

#6

Utmost flexibility

#7

Needs-based quantities

#8

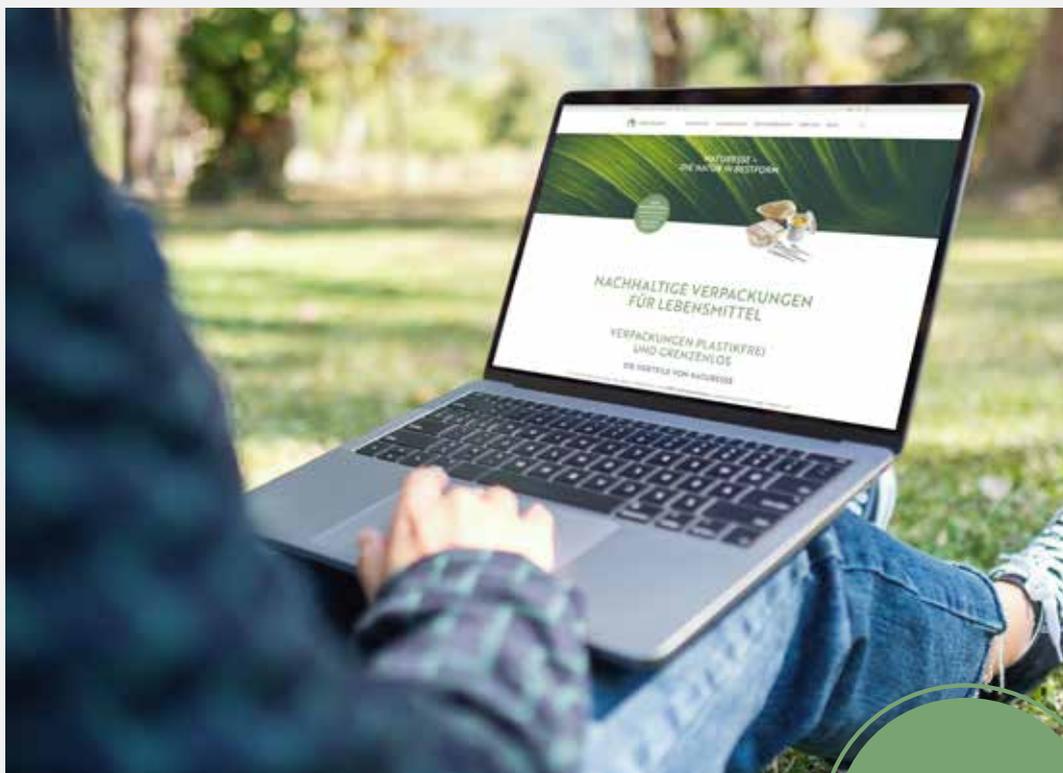
100 % quality

#9

*We do
what we say.*

NATURESSE.COM

ON THE SAME PAGE AS NATURE

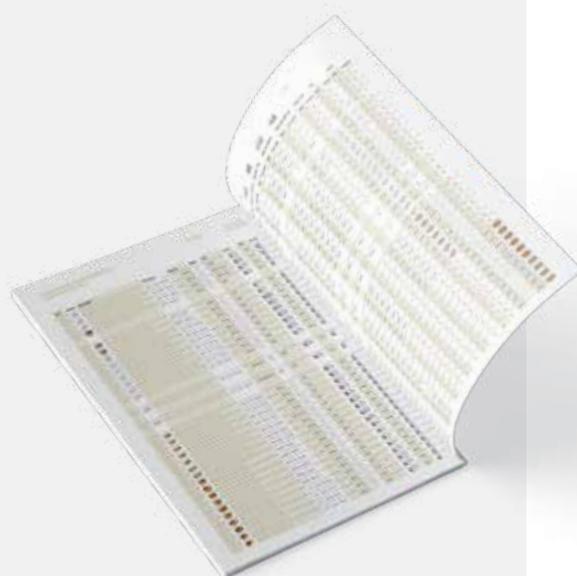


Visit us
ONLINE

- ✓ Raw materials and applications made simple
- ✓ Download centre with brochures
- ✓ Partner login for sales partners



 Sales documents
at a glance.



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